

# YEŞİLOVA HOLDİNG SUSTAINABILITY REPORT

2023-2024





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#### **ABOUT REPORT**

As Yeşilova Holding, this report marks our second sustainability report, in which we share the initiatives we have undertaken to create sustainable value for our business, stakeholders, and the ecosystem we are part of. As we celebrate our 50th anniversary, we are strengthening our commitments to the future with half a century of experience and accelerating our sustainability-focused transformation. This report presents a summary of our economic, social, and environmental performance, including the impacts of our activities, within the framework of the United Nations Sustainable Development Goals (SDGs), based on the principles of transparency and accountability.

The information contained in our report covering the period from January 1, 2023, to December 31, 2024 includes data from our core business units—Yeşilova Automotive, Yeşilova Extrusion, Yeşilova Die Casting, Yeşilova Transport, Can Alüminyum and Yeşilova Holding headquarters—reflecting our group's overall sustainability approach. The "About Yeşilova Holding" section provides a general introduction to the Holding and includes data covering all group companies. The compilation of data for this report has been carried out by the Yeşilova Holding Corporate Sustainability Unit, with the sponsorship of a Board Member and the support of the Sustainability Committee, in collaboration with relevant departments.

Our report has been prepared in accordance with the GRI Standards GRI 1: Baseline 2021 developed by the Global Reporting Initiative (GRI). Our report also includes our efforts to comply with the United Nation Global Compact (UNGC) and WEPs (Women's Empowerment Principles), which we signed in 2022.

Yeşilova Holding 2023-2024 Sustainability Report has been prepared in two different languages, Turkish and English. The report has not undergone external audit.

The Sustainability Report is planned to be published biennially. For any feedback or suggestions regarding this report, you may contact us at **surdurulebilirlikkomitesi@yesilova.com.tr.** 



#### MESSAGE FROM THE CHAIRMAN OF THE BOARD

Dear Stakeholders, Esteemed Business Partners, and Fellow Travelers,

This year, we proudly celebrate the 50<sup>th</sup> anniversary of our company. On this journey that began half a century ago, the only constant has been our unwavering passion to create value for our country under all circumstances. Since 1975, we have continued to produce, develop, and create values for our country with the same determination as on the very first day. Over the past 50 years, through our operations ranging from extrusion to casting in the aluminum industry, from automotive to rail systems, we have focused on creating sustainable value, contributing to our economy through employment and exports.

True success comes not just from economic growth, but from the ability to act while considering our environment, humanity, and future simultaneously. With this understanding, at Yeşilova, we have made sustainability an inseparable part of how we do business.

Our approach to sustainability is based on a holistic perspective that includes not only environmental impacts but also economic continuity, social contribution, and individual development. In this direction, we are increasing our investments in renewable energy, developing projects to reduce water consumption, and promoting production models that contribute to the circular economy. At the same time, we view social responsibility projects and initiatives supporting employee development as a fundamental part of our sustainability approach. The culture we have built with our stakeholders reflects our will not only to shape the present but also to build the future.

Our sustainability report for 2023 and 2024 objectively presents our performance and is also a testament to our determination to achieve even more.

I would like to thank all our partners who have trusted us, produced together, and created value over the past 50 years, especially our employees, business partners, customers, suppliers, and all stakeholders. Inspired by the past, we move forward with strong steps into the future. We will continue to work with the same determination for a sustainable world and future.

Sincerely,

Ali İhsan Yeşilova Chairman of the Board, Yeşilova Holding



#### MESSAGE FROM THE CHIEF EXECUTIVE OFFICER

Dear Stakeholders.

This year, we are proudly celebrating the 50th anniversary of our Community. This significant milestone not only renews our respect for our roots but also reinforces our vision for the future. Our vision statement, "A cleaner and better future transformed by aluminium," clearly reflects how this deep-rooted tradition shapes our perspective on the future and our world.

In the World Economic Forum's Global Risks Report, climate crisis, ecosystem degradation, social polarization, and resource crises rank among the top global challenges. At Yeşilova, we view these risks not merely as threats but also as areas of responsibility and opportunity.

In recent years, uncertainties in the global economy and geopolitical risks have put sustainable growth strategies to the test. Thanks to the steps we have taken in market diversification, innovative and sustainable production methods, and our agile management approach, we have maintained our stability throughout this period.

As we advance toward our net zero carbon targets aligned with our 2045 sustainability roadmap, we are determinedly implementing low-carbon aluminium solutions across all our production processes. We continue to strengthen our infrastructure through energy optimization, water efficiency, and the efficient use of resources. We also believe that investing in human capital is a driving force of sustainable success. We are reinforcing our corporate culture through policies that promote employee development, diversity, equality, and safe working environments. In line with our short- and medium-term goals, we aim to reduce our greenhouse gas emissions by 37% by 2030 compared to 2022 levels. In the long term, we plan to fully electrify processes that currently rely on fossil fuels. By increasing the use of renewable energy and focusing on alternative carbon removal solutions, we will strive to reach our "Net Zero" emissions target.

On this 50-year journey, I extend my gratitude to our employees, customers, suppliers, business partners, and all stakeholders who have empowered our vision. Drawing strength from our past, we move confidently toward the future and continue to produce for a more sustainable world.

Sincerely,

Yalçın Yeşilova

Chairman of the Executive Board, Yeşilova Holding



#### MESSAGE FROM THE BOARD MEMBER

Dear Stakeholders.

As Yeşilova Holding, we take great pride in celebrating our 50<sup>th</sup> anniversary this year. Our strong legacy spanning half a century continues to fuel our unwavering passion to build a future that respects the environment, society, and individuals.

At Yeşilova, sustainability is not merely an environmental strategy—it is a way of life that places people at its core and aims to drive social transformation alongside economic strength. Guided by the belief that "every individual's potential is a value," we are committed to creating a truly equal-opportunity climate both in the business world and in society.

As highlighted in the World Economic Forum's Global Gender Gap Report 2024, there is still a significant global gap to close in achieving gender equality. This reality once again underlines how critical equality-focused approaches are within the business world. At Yeşilova, we view the empowerment of women and youth as an integral part of sustainable development.

In line with this vision, our gender equality policies go beyond simply increasing the number of women in our workforce. Through personal and professional development programs, as well as initiatives to enhance their well-being, we continuously support the full potential of women. At the same time, issues such as climate action, circular economy, energy efficiency, occupational health and safety, gender equality, and youth empowerment are becoming increasingly central to our strategic focus.

The number of women in our male-dominated organization is steadily growing. With 234 women team members, the ratio of female employees across the group has reached 15%. While we value this progress, we also place great importance on enhancing the satisfaction and engagement of our female employees. Because equality in the workplace means justice in society—and that is the key to achieving true sustainability. Drawing on the strong foundation of the past 50 years, we will continue working toward a greener, fairer, and more humane future—going beyond what has been done so far.

The future will be brighter—together. Sincerely,

**Yasemin Yeşilova**Member of the Board, Yeşilova Holding

## >> ABOUT YEŞİLOVA HOLDİNG



Since the day we started our commercial life as 100% domestic capital with the Can Aluminium brand in 1975, we have become one of the most important companies in Turkey in the aluminium sector and we are constantly developing without compromising the value we show to the environment, our employees and technology. While shaping our investments in aluminium extrusion, aluminium casting, automotive solutions and rail system solutions, we continue to increase our footprint in the world with our office opened in Germany in 2018 to be closer to the markets we target.

### **Key Indicators**



**9 COMPANIES** 



238 MILLION USD REVENUE



1.800 TALENTED COLLEAGUES



IN THE LAST 5 YEARS 80% GROWTH RATE IN DOLLAR



EXPORT TO
40+ COUNTRIES



%45
EXPORT SHARE





ANNUAL 34 THOUSAND TONS OF ALUMINIUM CONSUMPTION

#### **Industries We Serve**



#### Since 1975...



For more detailed information about Yeşilova Holding and its companies, visit https://www.yesilova.com.tr/

country's economy and society for half a century with the goal of creating sustainable and value, continues

its journey by uniting all manufacturing brands under the Yeşilova brand in the new period.

#### **Our Companies**



#### **CAN ALUMINIUM**

Can Aluminium, which started its activities with aluminiumtrade in 1975, today sells all sorts of aluminiumprofiles, sheets, accessories and compositesheets needed by the industry, construction and furnituresectors. Can Aluminium, which has achievedmany firsts in its sector since its establishment, addsvalue to the country's economy with its qualified solutions in the sectors it serves. As one of the largest aluminium sales and processing centers in Europe in terms of product range and physical capacity, Can Aluminium serves the entire national market through its central store in Bursa, service center in NOSAB, logistics center in Ankara, sales and marketing units in Istanbul and Ankara, and an extensive network of sales points across many cities and towns in Türkiye.In addition to CNC cutting, bending, and processing services, Can Aluminium meets customer expectations at the highest level thanks to its machinery park equipped with advanced metal processing technologies.



# YEŞİLOVA AUTOMOTIVE

Yeşilova Automotive, which serves the commercial and passenger automotive industry—particularly with aluminium vehicle frames, roof racks, trunk and ventilation covers, shock absorbers, and sunroofs—was established in 1988 in the Ovaakça region of Bursa. With its technical competencies and high-quality production policy, Yeşilova Automotive has succeeded over the years in becoming a solution partner for some of the world's leading automotive companies. The company continues its operations with a focus on visual and functional excellence, aiming to lighten vehicles within the framework of environmentalism and sustainability principles. In 2021, the company launched an additional production facility in the Hasanağa Organized Industrial Zone for the manufacturing of structural parts. Specializing in lightweight aluminium solutions particularly for electric vehicles, Yeşilova Automotive continues to push the boundaries of reliability, quality, sustainability, and innovation. Holding IATF 16949, ISO 14001 and ISO 50001 certifications, Yeşilova Automotive manufactures for major global brands including Ford, Hyundai, KIA, Renault, Stellantis, Togg, Mercedes, MAN, Dometic, and ISUZU. With a strong logistics network across Europe, Asia, and America, the company continues to strengthen its collaboration with OEMs and enhances its brand recognition and customer satisfaction by leveraging the advantages of being an integrated facility.

#### **Our Companies**



# YEŞİLOVA EXTRUSION

Yeşilova Extrusion, which has fully integrated and high-tech extrusion production systems, produces fine-tolerant, special alloy aluminium profiles. Founded in 1990, Yeşilova Extrusion is one of the leading aluminium profile manufacturers in Turkey today and has a production capacity of 55,000 tons/year with its modern factory equipped with high technological equipment. Yeşilova Extrusion, which continues its production with mould manufacturing, profile production, electrostatic powder coating, anodized coating, machining operations, and an integrated service approach, continues to produce all kinds of industrial profiles, furniture profiles, construction profiles, solar profiles, and automotive profiles. Strengthening its expertise in aluminium and its alloys with Yeşilova Holding R&D support, Yeşilova Extrusion exports more than half of its production to over 30 countries, delivering the most sophisticated products at the most demanding tolerances. It also holds IATF 16949, ISO 9001, ISO 14001, ISO 45001, Qualicoat, Qualanod, TS 12020-1, ISO 27001 and EN 15088 certificates, continuing to create added value through national and international collaborations.



# YEŞİLOVA DIE CASTING

Can Metal, which started its activities in 1993, started its production life with its expertise in electrostatic powder coating for the colouring of aluminium profiles in parallel with the developments in the industry. Since 2009, in line with the developments in the automotive industry and the demands in this direction, it has moved to its new production facility in Hasanağa OSB and continues to produce aluminium high pressure die casting parts. Can Metal, which has provided sustainable growth with the investments made since the first day of its operation, makes narrow-tolerance productions with a machine park that can melt 4 different alloys simultaneously. Can Metal, which has reached an important position in national and international markets today by continuously expanding its production capacity and product portfolio, increases its product and service quality every year with its test centre and highly qualified design and engineering team. Can Metal, which also has high-tech robotic applications with casting, surface treatment, and CNC machining processes, continues its activities with IATF 16949, ISO 14001, ISO 45001, and ISO 50001 certifications, defining fast production, sustainability, and efficiency based on automation as the most fundamental factors for success in casting quality.

#### **Our Companies**



# YEŞİLOVA HOLDİNG

As a result of the companies under the umbrella of Yeşilova reaching a certain size, it is the central structure created to provide a similar management mentality. In addition to the managerial departments that shape the group, there are also support departments for the synergistic and inclusive realization of various joint activities. In addition to managerial processes such as Management Systems, Human Resources, Finance and Budget Control, support units such as Information Technologies, R&D, and Corporate Communication are also located in the center of Yeşilova Holding.



## YEŞİLOVA TRANSPORT

Canray Transportation, the youngest member of Yeşilova Group, was established in 2018. Canray Transportation, which manufactures all interior trim and exterior components such as ceilings, lighting, air ducts, side panels, coatings, side wall fittings, and luggage racks for global railway system companies, designs solutions specific to this purpose, taking into account the importance of lightweight materials in rail systems. Canray Transportation has ISO / TS 22163 (IRIS), ISO 9001, ISO 14001, ISO 45001, DIN 6701, EN 15085 certificates and continues to provide world-class service with important collaborations in Europe, Asia, Africa, the Arabian Peninsula, and recently in the Americas. With its rapid globalization through investment and export initiatives, Canray Transportation exports the majority of its production. Additionally, it has taken a significant role as a solution partner in several major railway projects in Turkey in recent years. These include the Gaziray commuter line, the National EMU trains operating at 165 km/h, and the National High-Speed Electric Train Sets, which will be introduced in 2025 with a top speed of 225 km/h. For these projects, Canray Transportation is responsible for the design and production of all interior trim components, including seats, doors, ceiling groups, lighting, tables, and bistro areas, providing fully integrated solutions for modern rail systems.

#### Yeşilova Brands

With our goal of creating sustainable value, we have been making investments and carrying out projects that contribute to the national economy since 1975. As part of our Brand Transformation strategy, we are unifying our specialized companies under our umbrella brand, Yeşilova, through a consolidated brand strategy. In this context, we continue our journey by rebranding our companies as follows: Cansan Aluminium, operating in the extrusion field, becomes Yeşilova Extrusion; Can Metal, active in aluminium injection casting, becomes Yeşilova Casting; Canel Automotive, providing automotive solutions, becomes Yeşilova Automotive; and Canray Transportation, offering rail system solutions, becomes Yeşilova Transportation.













#### >> CORPORATE GOVERNANCE

#### Vision, Mision and Brand Promise

As Yeşilova Holding, we are strengthening the internal potential of our group as we enter our 50th year and reinforcing our strategic goals by taking into account our environmental and social impacts. In this context, we have defined our reason for existence and the universal role we undertake more clearly. Our vision, mision and brand promise are created in harmony with each other, and we are building our future successes on these foundations. In our management model, we reinforce the structure we have designed in a way that our stakeholders can contribute to strategy development and decision-making with the principles of timely accountability and transparency and we continue to support our processes with approaches that will ensure compliance with the legislation.

### **OUR VISION**

A cleaner and better future built on aluminium

## **OUR MISION**

With our aluminium solutions,
Enabling creation and sustainability in
critical industries

## **OUR BRAND PROMISE**

Secure Sustainable Success

### **OUR MOTTO**

Cooperation & Synergy

As Yeşilova Group, in our continuous development journey, some concepts that we have internalized and made a part of our group culture have been included among our values and principles, which are the basic components of our culture that we have defined to transform into our behaviors and ways of doing business, through a natural development process over time. As of 2024, as a result of this development, our principle of 'being agile' and our value of 'being egalitarian' have taken their place among the principles and values of our group.

### **Our Principles**



#### **Being Team**

We communicate sincerely, Share the common goal, We shoulder the burdens together.

We become happy.



#### **Being Targeted**

We set our strategies, Work in a planned manner, Closelu monitor our task. Achive success.



Understanding changing conditions, Taking quick actions in response to developments, Adding dynamism to our work,

Putting us one step ahead.



#### **Being Innovator**

We question the existing, We are excited about change, We imagine the future,

We become creative.

#### **Our Values**



#### **Being Transparent**

Listening to each other, Expressing our ideas, Being open to communication, Remaing trustworthy.



#### **Being Positive**

Loving life and living beings, Seeing the beauty, Nurturing love and goodwill, Showing respect to everyone.



#### Being Egalitarian

Seeing diversity as richness, Always maintaining balance, Acting justly,

Uniting with our differences.



#### **Being Environmentalist**

We love green, Protect our environment, Contribute to nature.

Look to the future with hope.

#### **BOARDS, COMMITTEES AND WORKING GROUPS**

Yeşilova Holding, which consists of companies in which the Yeşilova family is a 100% shareholder, is referred to as a "Group". The Group Board of Directors, which is the highest-level management body of the group, consists of the Chairman and a total of 4 members, one of whom is independent. The same structure has been designed for each group company and boards of directors have been established on a company basis. In addition, the progress of company activities is monitored by the Group Executive Board, which consists of the executives of the companies (general managers and holding representatives). The Group Board of Directors Chairmanship and Group Executive Board Chairmanship duties are carried out by different family members, ensuring a balanced distribution of responsibilities. All members of the board of directors, except for the independent members, also sponsor the committees. As of 2024, new committees and working groups have been established within the group to support corporate governance and ensure harmony. These include the Innovation and Entrepreneurship Committee, Balance at Work Committee, Brand Committee, Logistics Working Group and 5S Working Group. In addition, there are structures such as the OHS Board, Disciplinary Board, Suggestion Evaluation Committee and Proposal Evaluation Committee established in the internal processes of each group company.



#### **BOARD**

Board of Directors Group Executive Board Ethics Investment



#### **COMMITTEE**

Strategy Management Committee Corporate Risk Management Committee Sustainability Committee Innovation and Entrepreneurship Committee İş'te Denge Gender Equality Committee Digital Transformation Committee **Brand Committee** 



#### **WORKING GROUP**

Energy Working Group Quality Working Group OHS Working Group Purchasing Working Group Logistics Working Group 5S Working Group

#### **COMMITTEES**

These are teams that have a responsible department within the holding's central organization and work to disseminate the established management approaches to the companies. They are established by a Board of Directors resolution and produce outputs for the Board of Directors.

#### STRATEGY MANAGEMENT COMMITTEE

>> SPONSOR: A. Yalçın YEŞİLOVA

#### **COMMITTEE MEMBER**

#### Committee Leader

Can Aluminium Representative (s)

Yeşilova Automotive Representative (s)

Yeşilova Extrusion Representative (s)

Yeşilova Die Casting Representative (s)

Canray Transport Representative (s)

#### NAMES OF THE COMMITTEE MEMBERS

#### Büşra Uzun

Samet Kurtuluş

Merve Şengüngör Çelebi

Tuğba Yılmaz, Sinem Sürücü

Yaren Gül

Gözde Üstüner

#### CORPORATE RISK MANAGEMENT COMMITTEE

>> SPONSOR: Ali İhsan YEŞİLOVA

#### **COMMITTEE MEMBER**

#### Committee Leader

Can Aluminium Representative (s)

Yeşilova Automotive Representative (s)

Yeşilova Extrusion Representative (s)

Yeşilova Die Casting Representative (s)

Canray Transport Representative (s)

#### NAMES OF THE COMMITTEE MEMBERS

#### Özgün Can Damarlı

Aytaç Yarkın

Gönül Vatansever

Tuğba Yılmaz, Sinem Sürücü

Yaren Gül, Tugay Bağcı

Emre Gedik

#### **SUSTAINABILITY COMMITTEE**

» SPONSOR: Yasemin YEŞİLOVA

#### **COMMITTEE MEMBER**

#### Committee Leader

Can Aluminium Representative (s)

Yeşilova Automotive Representative (s)

Yeşilova Extrusion Representative (s)

Yeşilova Die Casting Representative (s)

Canray Transport Representative (s)

Yeşilova Holding Representative (s)

#### NAMES OF THE COMMITTEE MEMBERS

#### Eda Çetintaş

İrem Kıyıcı

Gönül Vatansever, Merve Şengüngör Çelebi

Sinem Koralp

Müge Ergin

Duygu Dülger

Büşra Uzun

#### COMMITTEES

#### INNOVATION AND ENTREPRENEURSHIP COMMITTEE

» SPONSOR: Yasemin YEŞİLOVA

#### **COMMITTEE MEMBER**

#### Committee Leader

Can Aluminium Representative (s)

Yeşilova Automotive Representative (s)

Yeşilova Extrusion Representative (s)

Yeşilova Die Casting Representative (s)

Canray Transport Representative (s)

Yesilova Holding Representative (s)

#### NAMES OF THE COMMITTEE MEMBERS

#### Melih Boz

Ahmet Ayışık

Ömer Taşkın, Selçuk Kalkanlı

Yeşilova Ekstrüzyon

Müge Ergin

Gözde Üstüner

Emin Karagözoğlu, Yalçın Şensoy

#### **İŞ'TE DENGE GENDER EQUALITY COMMITTEE**

» SPONSOR: Yasemin YEŞİLOVA

#### **COMMITTEE MEMBER**

#### Committee Leader

Can Aluminium Representative (s)

Yeşilova Automotive Representative (s)

Yeşilova Extrusion Representative (s)

Yeşilova Die Casting Representative (s)

Canray Transport Representative (s)

Yeşilova Holding Representative (s)

#### NAMES OF THE COMMITTEE MEMBERS

#### Görkem Topal, Eda Çetintaş

Can Alüminyum

Gözde Nur Kalaycı

Fatih Erdoğan

Mümin Gül

Hayriye Öztürk

Nuray Demircan, Tuğba Özdemir Kasım

#### **BRAND COMMITTEE**

» SPONSOR: Yasemin YEŞİLOVA

#### **COMMITTEE MEMBER**

#### Committee Leader

Yeşilova Automotive Representative (s)

Yeşilova Extrusion Representative (s)

Yeşilova Die Casting Representative (s)

Yeşilova Holding Representative (s)

#### NAMES OF THE COMMITTEE MEMBERS

#### Görkem Topal

Taha Ersel Taş

Barbaros Ersözlü

Emre Sezgin

Melih Boz, Erdal Şen

#### **DIGITAL TRANSFORMATION COMMITTEE**

» SPONSOR: A. Yalçın YEŞİLOVA

#### **COMMITTEE MEMBER**

#### Committee Leader

Can Aluminium Representative (s)

Yeşilova Automotive Representative (s)

Yeşilova Holding Representative (s)

#### NAMES OF THE COMMITTEE MEMBERS

#### Gökçe Saygaç, Melih Boz

Koray Yaratan

Ceyda Tekin, Erkan Doğu, Emrah Gürcan

Yasemin Yeşilova, Nuray Demircan,

Cem Kahramanoğlu, Ozan Davarcıoğlu,

Selçuk Demir

#### **WORKING GROUPS**

#### **ENERGY WORKING GROUP**

>> SPONSOR: Erdinç KARACAOĞLU

#### MEMBERS OF THE WORKING GROUP

Yeşilova Automotive Representative (s)

Yeşilova Extrusion Representative (s)

Yeşilova Die Casting Representative (s)

Canray Transport Representative (s)

Yeşilova Holding Representative (s)

#### NAMES OF THE WORKING GROUP MEMBERS

Murat Yazıcı, **Emrah Gürcan,** Mahmut Çiftçi

Kudret Çırpan, Serkant Akgün

Bilal Özbey

Ali Bulut

Eda Çetintaş

#### **QUALITY WORKING GROUP**

» SPONSOR: Dilek KARAKAYALI

#### **MEMBERS OF THE WORKING GROUP**

Yeşilova Automotive Representative (s)

Yeşilova Extrusion Representative (s)

Yeşilova Die Casting Representative (s

Canray Transport Representative (s)

#### NAMES OF THE WORKING GROUP MEMBERS

Hakan Baran, Gönül Vatansever,

Merve Şengüngör Çelebi

Özlem Aktaş, Sinem Sürücü

Dilek Karakayalı, Yaren Gül

Bahar Güler Erdem, Elif Desticioğlu

#### **OHS WORKING GROUP**

>> SPONSOR: Hakan AYHAN

#### **MEMBERS OF THE WORKING GROUP**

Yeşilova Automotive Representative (s)

Yeşilova Extrusion Representative (s)

Yeşilova Die Casting Representative (s

Canray Transport Representative (s)

#### NAMES OF THE WORKING GROUP MEMBERS

Erkan Doğu, Gamze Durak

Safa Haşimoğlu, Seda Karakaş

İSG Uzmanı

Hayriye Öztürk, İSG Uzmanı

#### **PURCHASING WORKING GROUP**

» SPONSOR: Yasemin YEŞİLOVA

#### **MEMBERS OF THE WORKING GROUP**

Can Aluminium Representative (s)

Yeşilova Automotive Representative (s)

Yeşilova Extrusion Representative (s)

Yeşilova Die Casting Representative (s)

Canray Transport Representative (s)

Canevi Tourism Representative (s)

#### NAMES OF THE WORKING GROUP MEMBERS

#### Koray Yaratan

Alper Erk

Tahsin Kip

Büşra Kumru

Serkan Silooğlu

Serkan Çetintaş

#### **WORKING GROUPS**

#### **LOGISTICS WORKING GROUP**

» SPONSOR: Yasemin YEŞİLOVA

#### **MEMBERS OF THE WORKING**

Can Aluminium Representative (s)

Yeşilova Automotive Representative (s)

Yeşilova Extrusion Representative (s)

Yeşilova Die Casting Representative (s)

Canray Transport Representative (s)

#### NAMES OF THE WORKING GROUP MEMBERS

Koray Yaratan

Ceyda Tekin, Oğuzhan Yılankaya

Tahsin Kip

Özgür Gürsoy

Serkan Silooğlu, Ahmet Demirtaş

#### **5S WORKING GROUP**

>> SPONSOR: Ali İhsan YEŞİLOVA

#### **MEMBERS OF THE WORKING**

Can Aluminium Representative (s)

Yeşilova Automotive Representative (s)

Yeşilova Extrusion Representative (s)

Yeşilova Die Casting Representative (s)

Canray Transport Representative (s)

#### NAMES OF THE WORKING GROUP MEMBERS

Ahmet Asa

Ali Akman

Burak Öztürk

Müge Ergin

Seray Vatansever



#### INTERNAL AUDIT, ETHICS AND ANTI-CORRUPTION

Internal audit, which is among the important instruments of governance elements in Yeşilova Holding, is carried out in accordance with its transparent value and the areas of accountability and compliance with ethical rules that support it. The Internal Audit and Risk Unit is structured in the Holding center, not in companies, due to its independence, and operates under the Group Board Chairman.

Internal audits cover corporate, financial and operational areas and are conducted in line with the annual audit plan approved by the Group Board of Directors. These audits are applied in accordance with the generally accepted International Internal Audit Standards published by the 'International Internal Audit Institute' (IIA), relevant local legislation and Yeşilova procedures, and are reported to the Board of Directors. In addition, it is the responsibility of the Internal Audit and Risk Unit to ensure that senior management takes the necessary measures to eliminate identified issues, to monitor the actions taken, and to coordinate and harmonize the audit activities. In this context, both planned and unplanned internal audits were carried out within the group companies in 2024.

Yeşilova Holding and its employees act with ethical, consistent, and social awareness, maintaining zero tolerance towards competition violations, corruption and bribery, while taking into account their values and principles. In cases where business procedures, standards, laws, and regulations may not fully guide all kinds of attitudes and behaviors, a framework of business ethics and codes of conduct based on our company values has been established. To keep this awareness current, posters with the theme 'Ethics Line Listens to You' are displayed in common areas, and regular ethics trainings are conducted throughout the year. Employees, business partners, and all other stakeholders can report any behavior or situation they believe does not comply with these rules and policies to etikhat@yesilova.com.tr, either by name or anonymously. The Ethics Committee, led by the Group Board Chairman, guarantees the confidentiality of the shared information and the protection of the related investigation from retaliation. You can access Yeşilova Holding's 'Code of Ethics and Conduct' at http://www.yesilova.com/tr/surdurulebilirlik/.

#### **RISK MANAGEMENT**

Risk management processes at Yeşilova Holding are under the responsibility of the Group Board of Directors and are managed in an integrated manner with the main strategies of the Group. Risk management duties and activities are carried out by the Risk Management Committee, which consists of group companies and is led by the Internal Audit and Risk Unit, under the sponsorship of the Chairman of the Board of Directors.

In the risk management process, company strategies and all related processes are evaluated in financial, strategic, operational, reputation, compliance, and ecosystem categories, risks and opportunities are identified, and the system is continuously improved. In this process, we have adopted the globally recognized COSO methodology and follow our processes in 5 steps:

- » Risk Identification
- » Risk Measurement
- » Risk Assessment
- » Mitigation or Transfer of Risks
- » Continuous Monitoring of Risks

In 2024, within the scope of the Corporate Risk Inventory, which is reviewed every three months, a total of 28 risk and opportunity categories have been identified across 6 main areas. Since the risk management process is a living and dynamic system, these categories may increase or decrease over time.



6 Risk Inventories, 212 actions.



## **OPERATIONAL** 2024, A TOTAL OF 212 ACTIONS HAVE BEEN IDENTIFIED FOR THE RISKS AND OPPORTUNITIES ETERMINED WITHIN THE 6 CORPORATE RISK INVENTORIES, WHICH ARE UPDATED QUARTERLY Corporate Assets Information Technologies (IT) Human Resources (HR) OHS / Environment **Customer Relations** Supply Chain and Logistics Raw Material Inventory Production Planning Efficient and Effective Production Quality Production **COMPLIANCE** Intellectual and Industrial Property Code of Conduct Certifications Regulations Compliance with Legal Legislation **STRATEGIC** Business/Product Development Governance Resource Allocation/Planning Corporate Responsibility and Sustainability **FINANCIAL** Market Liquidity Accounting and Reporting Tax and Other Liability **ECOSYSTEM** Market Dynamics Natural Disaster Industry Trends **REPUTATION** Company Brand Image Communication and Stakeholder Relations

#### **OUR STRATEGIC MANAGEMENT APPROACH**

As Yeşilova Group, we realize our purpose and vision through stakeholder-oriented strategy management. Moving in the same direction, from vision to individual goals, is a fundamental part of our corporate culture. We have a Strategic Management Approach designed to achieve both corporate and individual goals by creating value for the world and society. As Yeşilova Group, we manage this approach with a flow spread over quarterly periods throughout the year, using defined analyses.

Within the framework of our three main strategies set for our group purpose, we regularly review our "Strategy 2025" initiatives, shaped from financial, customer, operation, information/technology, and human/society perspectives for the 2021-2025 period. For Yeşilova Group, 2025 is not just a year, but a milestone celebrating our 50-year success story. In honor of this significant year, we are preparing a new strategic plan called "Strategy 0.50." This plan is designed to adapt to the requirements of the future and to guide our Group towards long-term, sustainable success.

We implement the objectives of Yeşilova Group companies in alignment with these strategic priorities, ensuring they are realized in a harmonious manner.

#### **Our Strategic Management Policies**

As Yeşilova Group, we base our strategic management, which supports our Purpose and Vision, on the following principles:

- a) Stakeholder Expectations Policy: We take into account the expectations of our internal and external stakeholders.
- **b) Strategy Formulation Policy:** We adopt a participatory approach, consider risks, and ensure clear communication when setting strategic directions.
- c) Corporate Performance Policy: We compare our performance with the industry, using these insights for continuous improvement.
- **d) Strategy Deployment Policy:** We communicate our strategic priorities at all levels and share them with relevant stakeholders.







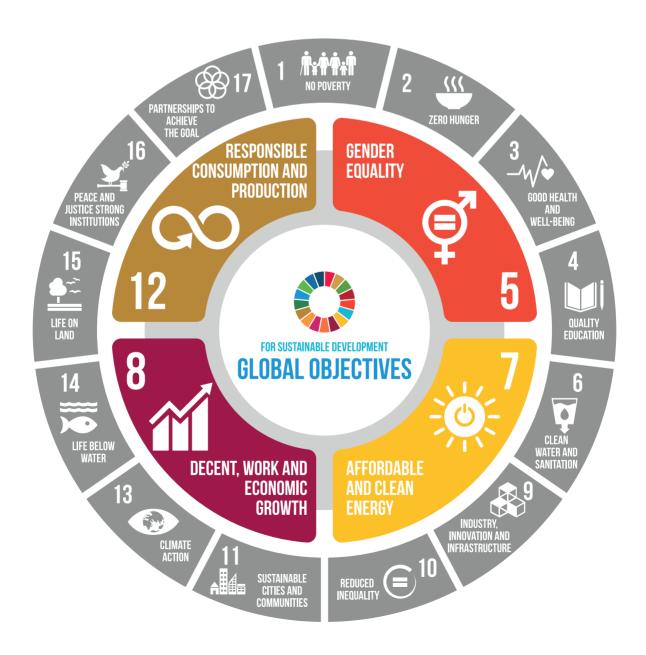
#### **OUR SENSE OF SUSTAINABILITY**

We place sustainability at the center of our way of doing business with our purpose and strategy studies we carry out throughout the group. Yeşilova's 3 main strategies are in a unity when considered from the perspective of sustainability. This integrated relationship is as follows;

# While Increasing Our Market Share To Prepare a Sustainable Future We are Transforming Our Corporate Culture

While supporting all Sustainable Development Goals (SDGs) as Yeşilova Holding, the goals we prioritize across the group are; Gender Equality (SDG5), Accessible and Clean Energy (SDG7), Decent Work and Economic Growth (SDG8) and Responsible Manufacturing and Consumption (SDG12).

The Sustainable Development Goals (SDGs), in other words, the Global Goals, are a global call to action to end poverty, safeguard the environment, and guarantee that everyone lives in peace and prosperity. However, it is not only states that are responsible for meeting the content of the Sustainable Development Goals, prioritizing and implementing them. These goals should also be understood and implemented as a collective focus of action by companies, non-governmental organizations and all humanity.



As part of our strategy management, we aim to integrate sustainability into all our business processes by analyzing the direct or indirect links between the initiatives we set each year to achieve our goals and the Sustainable Development Goals (SDGs).

# SDG ASSOCIATION OF YEŞİLOVA HOLDİNG GROUP INITIATIVES DIRECTLY/INDIRECTLY









At Yeşilova Holding, we have dedicated our half-century of experience not only to business success but also to contributing to a sustainable future. As we shape aluminum, the most environmentally friendly metal, our commitment to sustainability is built on the pillars of using natural resources more efficiently, creating solutions that touch human lives, and generating social value. This approach not only fulfills our environmental responsibilities but also aims to contribute to the development of society. Our commitment to sustainability and human well-being is reinforced by our participation in initiatives such as the Family Business for Sustainable Development (FBSD), the United Nations Global Compact, and the Women's Empowerment Principles (WEPs). We consider these commitments as guiding principles in all our operations and strategies. In this context, we implement relevant management systems within the framework of the Sustainable Development Goals (SDGs), prioritizing areas such as Gender Equality (SDG 5), Affordable and Clean Energy (SDG 7), Decent Work and Economic Growth (SDG 8), and Responsible Consumption and Production (SDG 12). We support our sustainability approach with policies focused on environmental, social, economic, and governance aspects, with a continuous improvement mindset. Additionally, we ensure that these principles are adopted and implemented by our suppliers.



#### Corporate Governance

As Yeşilova Group, we are pursuing our sustainability journey in alignment with global goals and our long-term strategies. Since the beginning of this journey in 2020, we have taken significant steps to amplify our environmental and social impacts. By embedding sustainability into our business processes, we not only fulfill our commitments but also create a value chain that benefits our stakeholders. Below, we have summarized the key milestones we have achieved on this journey, year by year.

# 2020

We have become a signatory of the "Family Business for Sustainable Development (FBSD)" Global Initiative, the first of its kind between the United Nations and the global family business community, led by UNCTAD and the Family Business Network (FBN).

# 202

We conducted our Strategic Transformation workshops, incorporating sustainability as one of our three main strategies and integrating it into all our business processes.

# 2022

We identified our prioritu SDGs.

We developed our Sustainability Roadmap.

Established the structure for committees and working groups.

Became a signatory of WEPs and the UN Global Compact.

Received awards in the Governance and Employees categories in the TAIDER North Star Sustainability

Transitioned from single-use plastic and paper cups to glass cups.

Launched our Talent Management Program

# 2023

We established the Yeşilova Academy.

Started setting our Carbon/Energy/Water reduction targets.

Launched the "İŞTE Denge" project as part of our Gender Equality efforts.

Selected for the UN Women "From Words to Action" Project

Set our 2045 Net Zero emissions target.

Launched the Young Talent Program.

Joined the Qualified Workforce Project through the MESEM program.

Received the Great Place to Work certification.

# 2024

We updated our policies in line with our sustainability approach.

Joined the BADV (Business Against Domestic Violence) network

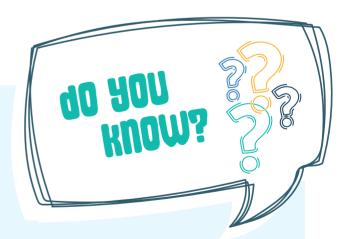
Signed a protocol with the Mor Salkım Women's Solidarity Association.

Implemented a 5.7 MWp solar power plant investment.

Utilized our "first" Gree Finance loan from the World Bank (IBRD).

The 10 principles of the **UN Global Compact** address the core responsibilities of business

in the areas of human rights, labor standards, the environment and anti-corruption. By incorporating the 10 principles into their strategies, policies and procedures, companies not only uphold their core responsibilities for people and the planet, but also lay the groundwork for long-term success.



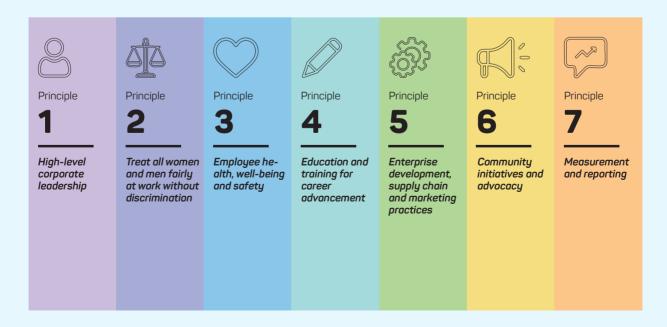
The 10 principles of the UN Global Compact are based on the United Nations declarations, which are universally accepted on the subject. The 10 principles are based on the following declarations:

- · Universal Declaration of Human Rights
- · Declaration of Fundamental Principles and Rights at Work of the International Labor Organization (ILO) 1659
- · United Nations Rio Declaration on Environment and Development
- · United Nations Convention Against Corruption



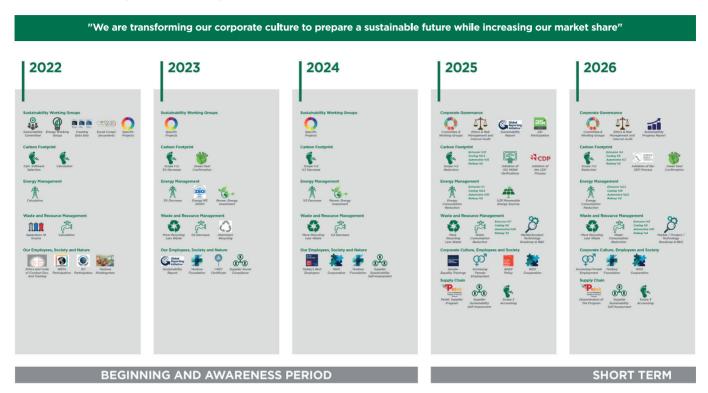
**WEPs:** The idea of gender equality, which started to be discussed one hundred and fifty years ago with the demand of the women's movement, is expressed by wider masses today and many studies are carried out in order to realize gender equality and to become a part of daily life. The view that gender equality is the most important factor in the development of societies is now accepted at all levels from international organizations to governments, from non-governmental organizations to business world. In addition, civil society, politics and academia, as well as the private sector, assume various responsibilities to spread gender equality to all areas of working life. One of the most important indicators that companies are starting to fulfill these responsibilities is that they are working within this framework by signing the Women's Empowerment Principles (WEPs). The WEPs, which consists of 7 basic principles, aims to contribute to the private sector to strengthen its current work on gender equality, to develop institutional policies and programs, and to analyze its current work, basic indicators and reporting practices. The 7 basic principles consist of

- 1) Establishing high-level corporate leadership for gender equality.
- 2) Treating all women and men fairly at work respecting and supporting human rights and nondiscrimination.
- 3) Ensuring the health, safety and well-being of all women and men workers.
- 4) Promoting education, training and professional development for women.
- 5) Implementing enterprise development, supply chain and marketing practices that empower women.
- 6) Promoting equality through community initiatives and advocacy.
- 7) Measuring and publicly reporting on progress to achieve gender equality.



We continuously develop our sustainability roadmap in line with our strategic priorities and global commitments. Our first sustainability roadmap for the 2022-2025 period, prepared in 2022, marked a period of awareness and initiation for us. In this context, we have now completed our new roadmap covering the short, medium, and long-term goals for the 2025-2045 period, and we regularly review our progress each year.

#### **Sustainability Road Map**



In line with our four prioritized SDGs (Gender Equality - SDG 5, Affordable and Clean Energy - SDG 7, Decent Work and Economic Growth - SDG 8, and Responsible Production and Consumption - SDG 12), we conducted the Sustainability Engagement Sessions (SES) in 2024 to foster effective communication with our internal stakeholders. With the contributions of our Board of Directors and Executive Committee members, we enhanced the understanding of sustainable development goals within our group companies and shared the steps we have taken in this direction. By addressing our employees' questions, we reinforced the sustainability culture and established a feedback mechanism that encourages active participation in our processes. In 2025, we aim to continue and expand these efforts, further strengthening our internal communications and promoting a more widespread sustainability culture.



Sürdürülebilir Kalkınma Amaçlarında önceliklendirdiğimiz 4 amacı konuşacağımız Sürdürülebilirlik Etkileşim Söyleşilerine katılmaya, aklındaki soruları sormaya ya da öneriler sunmaya ne dersin?

Moderatör: Eda Çetintaş



Umut Özdeş Eren Erkan



Ümit Semerci



Yalçın Yeşilova



Yasemin Yeşilova

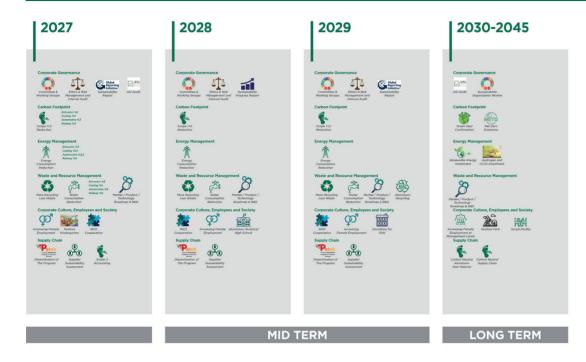








"We are transforming our corporate culture to prepare a sustainable future while increasing our market share"



#### STAKEHOLDER ENGAGEMENT and ECOSYSTEM

As Yeşilova Group, we evaluate our activities in the aluminum sector by considering their impacts on the United Nations Sustainable Development Goals. We define our ecosystem with our companies and operations at the core, extending outward to include our interactions with the broader "Global Environment."

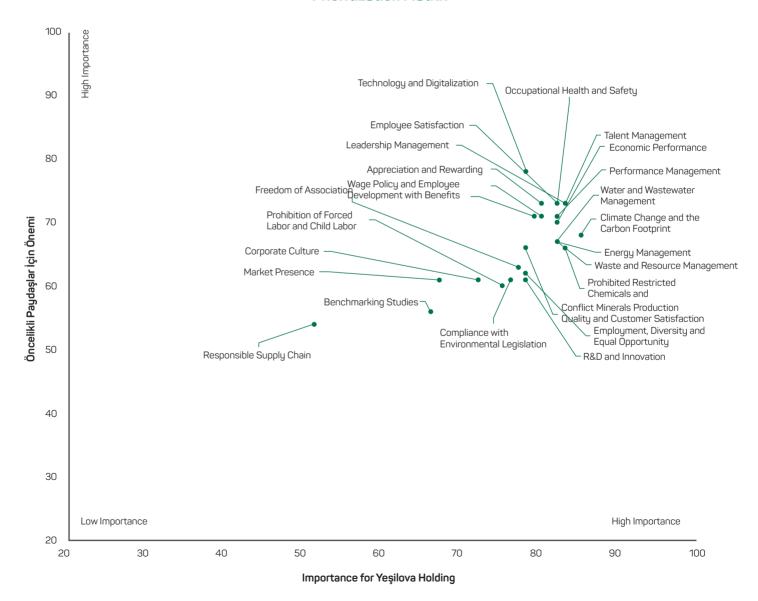


#### Corporate Governance

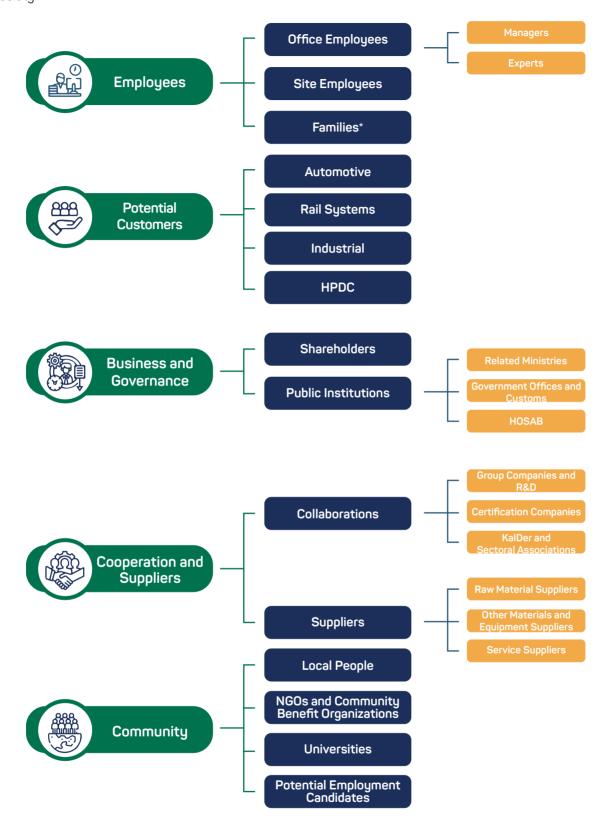
The analyses, methods and surveys defined as part of our strategy process are regularly implemented every year. All these approaches are applied separately in our group companies and consolidated as a group. Stakeholder Analysis is also one of our approaches with structured, annual implementation. Within the scope of this approach, we take the needs and expectations of our stakeholders, whom we influence/are influenced by prioritizing our stakeholders and plan the necessary actions in this direction. In addition, we reach SWOT analysis with the data obtained from other analyzes and surveys including sector evaluation and PEST analysis. After the analysis process, we review our Strategic priorities under the coordination of the Sustainability Committee and determine our priorities within the framework of sustainability. All of our priority issues, which we deal with under three headings, are connected to each other under the umbrella of Corporate Governance and their governance is ensured.



#### **Prioritization Matrix**



We group our primary stakeholders as our Employees, Customers, Business and Governance, Collaborations, Suppliers and Society.



The stakeholder communication plan on when and how to communicate with which stakeholder after the stakeholder analysis is created separately for each group company. It is regularly maintained through the communication channels determined throughout the year.

<sup>\*</sup> In the stakeholder analysis, employees' families are also considered as an important stakeholder. While it was possible to be included in the "Society" group, it is evaluated in the "Employees" group because it is seen as part of the Yeşilova family. This perspective, which also enables families to feel their commitment and belonging, is one of the characteristics that make our Group different.

## COMMUNICATION WITH PRIORITY STAKEHOLDERS

STAKEHOLDER		PLATFORM/VEHICLE	FREQUENCY
Employees	White Collar Employees Blue Collar Employees Employee Families*	Internal Communication Network (Notice Boards, Ethics Line, Wish Tree, e-mail, etc.) Corporate Website Corporate Social Media Accounts Surveys Employee Sharing Meetings Monthly Reports Sustainability Report	Continual Continual Continual Annual Annual Monthly Every Two Years
Customers Potential Customers	Group Companies Automotive Rail Systems Industrial HPDC Building, Construction and Furniture	Visit Meeting Survey Ethics Line Corporate Social Media Accounts Sustainability Report	Monthly, If Required Monthly, If Required Annual Continual Continual Every Two Years
Business and Governance	Shareholders Public Institutions	Visit Meeting Survey Declaration Notifications Sustainability Report	Monthly, Monthly If Required, Annual If Required Ann Every Two Years If Required
Collaborations and Suppliers	Collaborations  - Group Companies and R&D  - Certification Companies  - Research Institutes  - Sectoral and Non-Sectoral Associations, Trade Unions  Suppliers  - Service Suppliers  - Domestic/International Educational Institutions  - Raw Material Suppliers  - Other Materials and Equipment	Meeting Survey Ethics Line, Corporate Social Media Accounts Sustainability Report	Monthly, Monthly If Required, Annual If Required Annual, If Required Every Two Years
Community	Local People NGOs Universities Potential Employment Candidates	Meeting Survey Ethics Line Corporate Social Media Accounts Sustainability Report	If Required Annual Continual Continual Every Two Years

#### CORPORATE MEMBERSHIPS IN ASSOCIATIONS AND UNIONS

- » ARUS Anatolian Rail Systems Cluster
- » AYİD Aluminium Surface Treatment Association
- » BTSO Bursa Chamber of Commerce and Industry
- » BUİKAD Bursa Businesswomen and Managers Association (Board Member)
- » BUSIAD Bursa Industrialists and Businessmen Association
- » EAA European Aluminium Association
- » Global Compact Global Compact United Nations
- » HOSAB Hasanağa Organized Industrial Zone
- » İMMİB Istanbul Mining Metal Exporters Association
- » İMSAD Turkish Construction Material Producers Association
- » IMSIAD Construction Contractors Industrialists and Business People Association
- » iSSiAD Istanbul Street Industrialists and Businessmen Association
- » KALDER Bursa Branch (Board Member)
- » KOSGEB Small and Medium Enterprises Development and Support Administration
- » MAKSER Furniture Accessories Manufacturers Association
- » OİB Automotive Industry Exporters Association (Member of the Supervisory Board)
- » TAIDER Family Businesses Association (Board Member)
- » TALSAD Turkey Aluminium Industrialists Association (Chairman of the Board)
- » TAYSAD Association of Vehicle Supply Manufacturers
- » TOSYÖV Turkish Small and Medium Enterprises, Self Employed and Executives Foundation
- » TÜDÖKSAD Turkish Foundry Manufacturers' Association
- » TÜSİAD Turkish Industrialists and Businesspeople Association
- » WEPs United Nations Women's Empowerment Principles





















# WHILE INCREASING OUR MARKET SHARE



#### **MARKET PRESENCE**

Yeşilova Group, which started its commercial life in 1975 with a small store selling aluminum profiles, sheets, accessories and composite panels, has achieved great successes in its long journey to this day. While our company is celebrating its 50<sup>th</sup> anniversary today, it operates with 5 different production facilities and 9 companies, exports to more than 40 countries and has a strong position among the leading businesses of Turkey.

In this long journey from sales store to production, we took our first step with the production of vehicle frame moldings for Tofaş. Today, we offer integrated solutions from aluminum, the most environmentally friendly metal, primarily to the world's leading automobile and rail transportation brands.

This success story, which has reached its 50th year, was shaped by the contributions of our workforce and business partners, a vision that grows with the goal of continuous innovation and excellence. We will continue to reinforce our leadership in the sector with our production processes that prioritize technology and environmental sustainability in the future.

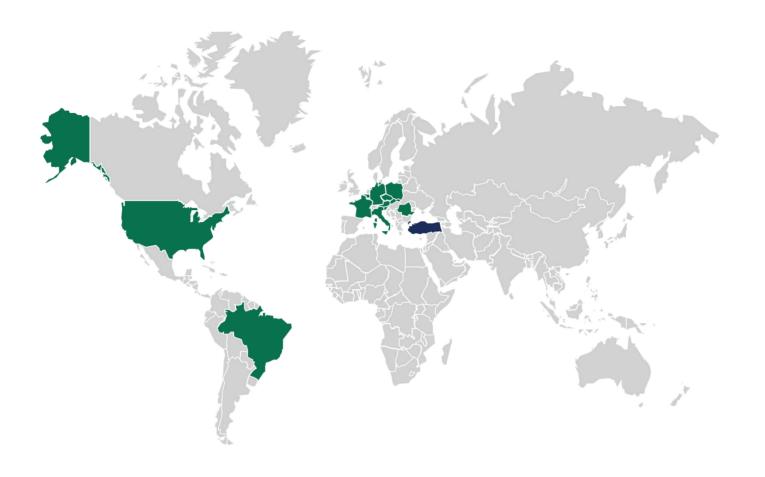


#### We Are the Solution Partner of Global Brands **OEM's FIAT RENAULT** Togg TIER 1s Ontinental & W FICOSA nexteer **FESTO** VIII Vibracoustic F HUTCHINSON\* CONTITECH DOMETIC **COMMERCIAL VEHICLES** KARSAN **ISUZU Otokar SHYMER EXTRUSION** $B&T \equiv$ biohort **SIEMENS** SCHNIERLE ONLEVEL **RAILWAY SYSTEMS**

**SIEMENS** 

**TURASAS** 

**ALSTOM** 



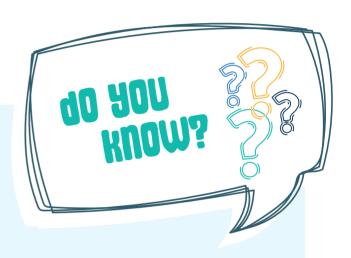
# **EXPORT TO OVER**

40 COUNTRIES In 2024, we started working on the Turquality process to further strengthen our presence in the global market. After the audit process, which will take place in 2025, we aim to solidify our position in international markets by participating in the program. The Turquality process plays a significant role in enhancing Yeşilova Group's brand strength and contributing to our strategies for operational excellence, sustainable growth, and global competitive advantage.

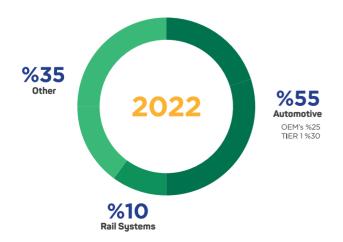
#### Within the scope of the Turquality process:

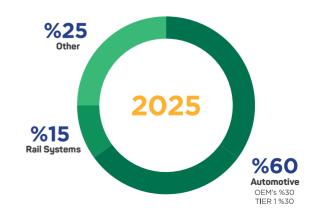
- **Branding and Global Competition:** Our goal is to increase our competitiveness in international markets, strengthen brand awareness, and enhance customer loyalty.
- Operational Excellence: We aim to align our processes with global standards to achieve increased efficiency and productivitu.
- Financial Support and Investments: With the incentives provided by the program, we plan to accelerate our growth investments in the global market.
- **Sustainability and Innovation:** By leveraging the global awareness generated by Turquality, we aim to bring our solutions made from aluminum, the most environmentally friendly metal, to broader markets.

TURQUALITY® is the first and only government-supported branding program in Turkey, designed to support the corporate development and institutionalization of companies. It covers all processes from production to after-sales services and helps companies become strong global brands. The program aims to strengthen the image of Turkish products at the global level.



At Yeşilova Group, we are aware of our competitive advantages and value propositions in the market. We present these distinctive features to our current and potential customer groups with attractive and loyalty-generating messages. With our employees who are focused on the same goal, we continuously develop our approach to quality products and services by managing relationships that meet the expectations of our customers. With the support of the Turquality program, while strengthening our leadership in the global market, we will continue our growth investments to be preferred by high-value customers and to increase our business volume.







#### All Industrial Profile Needs We Produce Solutions For

For companies operating in the field of General Industry, we produce products with high durability, visual and functional sensitivity in line with demands.

#### Main Products:







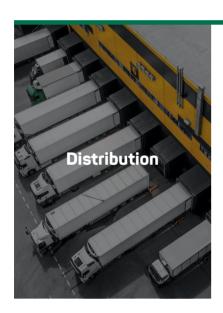
Refrigerant Profiles



Industrial Door Profiles



General Industry Profiles



#### Turkey's Largest Aluminium Sales Center: Can Aluminium

Our distribution channel Can Aluminium has a wide access network with warehouses throughout Turkey. With our strong and rich stock, we provide services by offering standard products as well as special orders, on-time delivery and product customizations.

#### **Industrial Products:**



Roll/Sheet/Plates



Aluminium Profiles

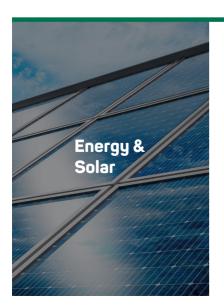
#### **Architectural Products:**







Facade



#### All Industrial Profile Needs We Produce Solutions For

We produce semi-finished products ready for final assembly with corner wedges and covers in line with the demands and needs of the companies producing Energy & Solar Systems.

#### Main Products:



Sub-Construction Systems



Thermal Solar Collector



Photovoltaic Solar Panel Profiles



#### For All Rail System Vehicles Interior Trim Solutions

We design and produce innovative and environmentally friendly products that require high engineering skills to be mounted on vehicles such as light rail, subway, high-speed trains.

#### Main Products:







Ceiling Module

HVAC

Luggage Racks



We Shape the Future with Lightweight, Safe and Environmentally Friendly Aluminium Solutions for the Automotive Industry



Passenger Cars

Light Commercial Vehicles

Buses & Caravans Vehicles

Heavy Commercial

#### **ECONOMIC PERFORMANCE**

As Yeşilova Group, we continue our investments through our production capacity and the projects we have developed and are involved in. With successful partnerships with the world's leading brands, we look to the future with confidence. While aiming for sustainable success in all the sectors we operate in, we are increasing our turnover and simultaneously raising our employment, maintaining our value-driven growth.





#### Trade Fairs We Attend:

#### Aluminium Dusseldorf 2024







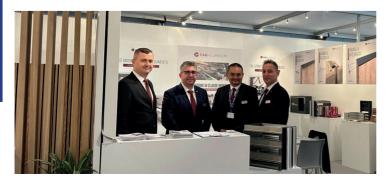
#### Intermob 2024







#### **SICAM 2024**





#### Eurogus 2024

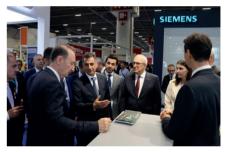






#### InnoTrans 2024







#### Busworld 2023



#### **New Competencies**

#### **CANRAY TRANSPORTATION DESIGN CENTER**

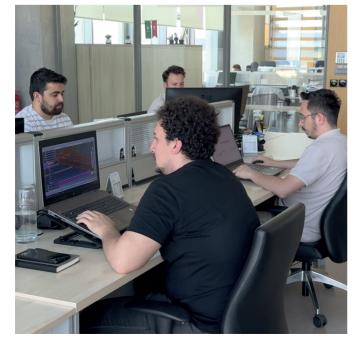
The Engineering and Design Department within Canray Transportation was established in 2018 and was officially registered as a Design Center by the Republic of Türkiye Ministry of Industry and Technology as of August 2023.

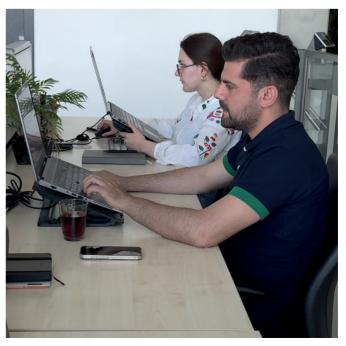
The Design Center offers a wide range of products for transportation vehicles such as light rail systems, subways, and high-speed trains. These include aluminum-integrated ceiling modules with lighting systems, ventilation ducts, service hatches, complete roof assemblies, side walls, and glass-frame systems. The product development process follows a holistic approach from the styling phase to 3D design, structural analysis, validation studies, and prototype production.

Canray Transportation Design Center provides engineering solutions to the world's leading rail system manufacturers. In all projects it undertakes, the center assumes full responsibility from product design to pre-production validation processes, carrying out all necessary tests and inspections before mold and manufacturing stages. In doing so, it ensures high quality and efficiency by adhering to the principle of getting it right the first time.

The center's strategic goal is to establish a sustainable design ecosystem with a structure that focuses on science, technology, and innovation, and that is based on continuous improvement and strengthened national and international collaborations. Its design strategies focus on the development of new product groups, the implementation of innovative methods in production processes, and enhancing the company's technological capabilities.







## WE GROW WITH OUR ACHIEVEMENTS

We attach great importance to making the financial results achieved by our companies sustainable. We are pleased to be included in the lists of both national and regional industrial organizations with the economic value and employment we have created as a result of our investments with this perspective.

- We are among Turkey's Top 1000 Exporters
- We are in Anatolia's Top 500 List
- We are included in the BTSO Top 250 List with two groups of companies
- We are among the Stars of OIZ in 4 Categories
- Top Selling Company,
- Top Exporting Company,
- Company Providing the Most Employment.



We are approaching our vision day by day by continuously increasing the economic values we produce and distribute to our stakeholders. As Yeşilova Holding, we are proud to fulfill our tax responsibilities to the state on a regular basis together with the wages and non-wage rights we offer to our employees.

#### **Economic Value We Produce and Distribute to Our Stakeholders** Economic Value We Generate (Revenues) (Turnover) \$109.572.000 \$159.693.000 \$215.372.000 \$238.111.000 Employee Benefits (Salary, fringe benefits, etc.) \$14.154.062 \$18.799.505 \$23.146.129 \$34.964.412 \$46.540.339 Benefit to the State (Tax) \$10.902.381 \$16.907.651 \$22.994.647 \$19.135.143 2020 2021 2022 2023 2024



















## TO PREPARE A SUSTAINABLE FUTURE

#### **R&D AND INNOVATION**



Aluminum is a material that can be recycled infinitely without losing its quality. This characteristic supports both its long-lasting use and resource efficiency. With 75% of the aluminum ever produced still actively in use today, it highlights its critical role in the circular economy.



The recycling process requires 95% less energy compared to primary production, significantly reducing the carbon footprint and minimizing environmental impacts. In this way, aluminum makes a significant contribution to environmental sustainability.



Aluminum, with one-third the density of steel, provides high strength, offering durable and efficient solutions. This results in significant advantages in processes such as design and transportation.



Additionally, aluminum's natural oxide layer makes it resistant to corrosion. This makes the material ideal for applications that require long-lasting performance, minimal maintenance, and high durability even in harsh conditions.

\*These data are sourced from the International Aluminium Institute (https://international-aluminium.org/landing/aluminium-facts/).

Inspired by these properties, we shape the most environmentally friendly metal, aluminum, through R&D and innovation for a sustainable world. In line with our innovative principles and eco-friendly values, we are implementing numerous national and international projects to increase the applications of aluminum, enhancing our technology and capabilities to make our products even lighter. In doing so, we support the low-carbon economy and sustainable resource use. Throughout these processes, the use of simulation programs prevents high energy consumption and raw material usage, ensuring more efficient production.

#### EY INDICATORS FOR R&D

100<sup>+</sup>
TOTAL PROJECTS

3m€
FUNDS RECEIVED
WITH OUR
INNOVATIVE
PROJECTS

100+ CONTRIBUTION TO ACADEMIA THROUGH SCIENTIFIC PUBLICATIONS REGISTRATION +50

ACTIVE PROCESS +20

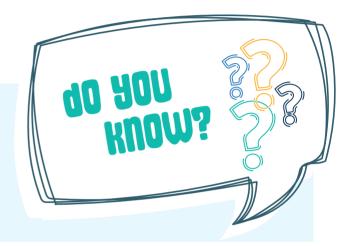
Ford, one of our group's important customers in the automotive sector, is a founding member of the low-carbon aluminum sector commitment led by the "First Movers Coalition" and has committed to providing at least 10% of the total primary aluminum and steel purchased with near-zero carbon intensity by 2030. In line with this goal, our Yeşilova Holding R&D Center continues its raw material and process development studies to meet the secondary aluminum usage rate demanded by the main industry.



We continue our raw material and process development efforts in order to meet the secondary aluminium utilization rate demanded by the main industry.



The First Movers Coalition is a global coalition of companies combining their purchasing power to support decarbonization efforts in the world's largest emitting sectors.



The Market/Product/Technology Roadmap, which we launched in 2023, aims to support sustainable growth by increasing group synergy and to move forward with firm steps into the future. This study, which is directly linked to the corporate strategy, has been implemented in order to shape Yeşilova's future in the automotive sector. It is carried out by a broadly participating team consisting of experts from different functions such as R&D, Business Development, Sales, Corporate Sustainability, Purchasing, Supplier Management, Quality and Product Development. In line with the current expectations and sustainability requirements in the sector (Euro 7 standard, Net Zero targets, lightening studies, etc.), trends in the aluminum sector, demands of OEMs and alternative material solutions are comprehensively evaluated. In this direction, strategic orientations have been determined to have a greater share in both our current products and the solutions we plan to produce in the future. Within the scope of the study; R&D projects that need to be initiated, process investments and necessary resources have been analyzed and our technology and product strategies have been aligned with our global goals. In addition, data obtained from sources such as conferences, fairs, academic collaborations and customer feedback allow us to develop projects that will contribute to the low-carbon economy. With our roadmap, we aim to advance our competencies, increase efficiency by optimizing our production processes and support sustainable growth.





Our R&D Center has been ranked as the 7<sup>th</sup> company with the highest R&D investment in the "Top 10 Companies with the Highest R&D Spending in the Iron and Non-Ferrous Metals Sector 2023" report published by Turkishtime.

1 - Ereğli Demir ve Çelik Fabrikaları T. A.Ş.	204.799.836 TL
2 - Asaş Alüminyum San. ve Tic. A.Ş.	113.070.680 TL
3 - Assan Alüminyum Sanayi ve Tic. A.Ş.	111.098.826 TL
4 - Borçelik Çelik Sanayi Tic. A.Ş.	68.329.323 TL
5 - Döktaş Dökümcülük Tic. ve San. A.Ş.	59.795.914 TL
6 - PMS Metal Profil Alüminyum San. Tic. A.Ş.	38.325.845 TL
7 - Yeşilova Holding A.Ş.	28.735.228 TL
8 - Kale Kilit ve Kalıp Sanayi A.Ş.	23.946.192 TL
9 - İsmini Açıklamak İstemiyor	21.142.243 TL
10 - Çimtaş Çelik İmalat Montaj ve Tesisat A.Ş.	20.383.802 TL

#### SOME OF OUR OUTSTANDING R&D AND INNOVATION PROJECTS

ALBATROSS: Development of battery systems optimized for fast charging, safety and secondary life applications.

The ALBATROSS project is being carried out with 21 partners from 10 different countries under the coordination of Yeşilova Holding. It focuses on the development of a battery carrier that aims to solve the range, cost, reliability and charging time issues in the European electric and hybrid-electric passenger car market. While developing the innovative battery system for the BMW i3 vehicle, the social impacts at the end of the life of the battery pack and system are being assessed in line with the S-LCA principles. The project is planned to be completed in June 2025.



#### LEVIS: Development of battery packs for electric vehicles with environmentally friendly, lightweight materials.

The LEVIS project is a project in which Yeşilova Holding is a partner and aims to develop lightweight, sustainable structural parts for electric vehicles. The project, carried out in collaboration with 13 partners from 7 different countries, aimed to develop lightweight materials and make production processes economical and suitable for multi-material use. Within the scope of the project, components such as the battery box, suspension control arm and dashboard crossmember were developed, and Yeşilova completed the production of the battery box and validated it with tests. The project was successfully completed in 2024.



**7% reduced global warming potential (instrument level)** - Eco-design principles and application of LCA and LCC tools





#### Sustainability-Focused Product Transformations

We take important steps towards sustainability goals by considering environmental, social and economic factors in the products we develop. In this context, we have reconsidered our Ford F-Max sunroof and Kia Sportage roof rail projects.

#### Ford F-Max Sunroof Product

The sunroof product, which was put into mass production for the Ford F-Max vehicle in 2016, has been redesigned in line with sustainability goals. The use of secondary raw materials in the plastic of this product, which is completely our own design, has been ensured and the performance verification processes have been successfully completed. After the comprehensive tests, the product was put into operation as of 10/2024.

#### Applied verification tests:

- Mechanical strength tests
- Microstructure analyses
- · Thermal cycle tests
- Chemical resistance tests
- Cycle tests



#### Kia Sportage Roof Rail Product

The roof rail product, which was put into mass production for the Kia Sportage vehicle in 2021, has been reconsidered in line with sustainability goals. With environmental, social and economic factors coming to the fore, the aluminum profile of the product, whose design is completely ours, will be produced using secondary raw materials (20% Post-consumer + 30% Pre-consumer). After various verification tests are completed, the project is planned to be commissioned as of 04/2025.

#### Verification tests to be performed:

- Mechanical tests
- Microstructure analyses
- Corrosion resistance tests
- · Chemical resistance tests
- Static and dynamic tests



#### **COMPLIANCE WITH ENVIRONMENTAL LEGISLATION**

With responsible production and consumption awareness, we are committed to comply with the relevant legal regulations and other applicable conditions in all our production facilities. We are aware of the importance of fulfilling our responsibilities in order not to adversely affect the ecosystem in which we operate and not to harm biodiversity. In this context, we constantly follow our legal obligations, which is one of our basic duties, and continue our activities in full compliance with the legislation.

Yesilova Extrusion, Yesilova Automotive Ovaakça Location, Yesilova Casting and Yesilova Transportation are listed in Annex-2 within the scope of the Environmental Permit and License Regulation, and Yesilova Automotive's factory in Hasanaga Organized Industrial Zone has an out-of-scope document. Within the scope of this regulation, our businesses in Annex-2 have environmental permits for air emission and/or wastewater treatment. In addition, our chimneys are not subject to a continuous monitoring system within the framework of the Regulation on Control of Industrial Air Pollution. In accordance with the Environmental Permit and License Regulation, mandatory periodic emission measurements for air emission permits are carried out every two years in accordance with the legislation. Our businesses are also exempt from the Environmental Noise Control Regulation. Within the scope of the Environmental Impact Assessment (EIA) Regulation, all our production facilities are in the 'EIA Not Required' status and are legally outside the scope of the Regulation on Monitoring Greenhouse Gas Emissions. Within the scope of the Water Efficiency Regulation that entered into force at the end of 2024, our group companies Yeşilova Extrusion, Yeşilova Casting and Yeşilova Automotive are subject to the relevant regulation and studies have been initiated for the compliance process with the legislation. Together with our environmental engineers and consultants, we continue our work to ensure full compliance with all national environmental legislation, not only the specified regulations. We closely follow current legislation changes and facility capacity information and take the necessary actions.

#### SUSTAINABLE RESOURCE AND WASTE MANAGEMENT

Efficient use of resources and waste minimization are critical to achieving sustainable development goals in today's world. The European Union's Green Deal, announced in 2019, and Turkey's Green Deal Action Plan, published in 2021, aim to accelerate the implementation of circular economy principles by promoting environmental sustainability. These two frameworks focus on preserving natural resources, promoting waste reuse, and reducing environmental impacts in line with carbon neutrality, eco-friendly production processes, and sustainable growth goals. As one of the core strategies of this process, the circular economy emphasizes recycling and efficient resource use. At Yeşilova Group, we prioritize waste and resource management, optimize raw material use in our production facilities and set concrete targets to increase recovery and reuse rates by closely monitoring input and output flows.

While the traditional linear economy model is based on the "take-make-waste" approach, the circular economy aims to prevent waste by reusing resources in production and consumption processes. In this model, raw materials are kept in the cycle for as long as possible, and waste generation is minimized through recovery and reuse processes. **LINEAR ECONOMY CIRCULAR ECONOMY Raw Materials** Recycling Sustainable Production Production Use Non-Recyclable Waste Sustainable Use

Aluminum, the basic raw material of our production, is a 100% recyclable material. In this context, while ensuring that aluminum is used in the most efficient way in the production process, we take care to recycle the resulting waste into production with closed-loop systems. We reuse the scraps generated in production in our casting facility by continuously including them in the melting process in the internal loop. We send our scraps generated during the extrusion process to licensed recycling companies, convert them back into raw materials and re-include them in our production processes.

We prioritize reusable and recyclable solutions in terms of packaging materials. We use metal cases as much as possible and prefer recyclable wood, cardboard and plastic packaging materials in cases of necessity. In line with our goal of minimizing packaging use, we ship some of our products, which are fully packaged in advance, with minimal packaging to ensure their protection only during transportation. In this way, we reduce resource consumption by using less material and minimize waste generation by preferring recyclable cardboard instead of plastic. We manage natural resources efficiently by optimizing the use of materials in wooden packaging. These studies conducted in our group companies are shared by the working groups we have established throughout the Holding (Logistics Working Group, Quality Working Group, etc.) and we ensure the spread of good practices with our culture of cooperation and synergy. As a result of all these studies, we manage the hazardous and non-hazardous wastes generated in our companies through licensed organizations and declare these processes through the Integrated Environmental Information System of the Ministry of Environment, Urbanization and Climate Change.

With the increase in the production capacity of our group companies and the commissioning of new machinery, there has also been an increase in the amount of non-hazardous waste originating from aluminum. Despite this increase, we manage our waste effectively, direct it to recycling processes and support the use of secondary aluminum. In this way, we both increase our resource efficiency and take steps to reduce our environmental impact.





We know that a sustainable business model is not limited to production processes, but that our individual habits are an integral part of this process. With this understanding, we are determinedly continuing the movement to end the use of single-use plastic and cardboard cups, which we started in 2022.

We have eliminated the use of single-use cups, which reached 150 thousand per month, by switching to reusable glass and polycarbonate cups instead of single-use cups in office, production and social areas. In addition, in the cafeteria process, where the most packaging waste is generated, we have switched to serving beverages with reusable cups through beverage machines instead of beverages served in single-use packaging. Thus, we have significantly reduced plastic waste and prevented food waste by ensuring that our employees buy as much beverage as they need. This practice has been expanded for all cold beverages, ensuring a more efficient resource management.

These steps, which we have implemented in line with responsible consumption principles, reduce our environmental impact while also contributing to significant savings.







We are aware of the importance of education for our employees to fully internalize environmental awareness. In this context, in addition to traditional classroom education, we use gamification methods to make education more fun and effective with the Environment Week events we organize. In order to make the learning process of our employees more enjoyable, we organize interactive activities such as environmentally themed puzzles, puzzles on environmental impact assessment, and visual matching games on waste management to increase both information and participation. In this way, our employees have fun while learning and become an active part of the transformation.











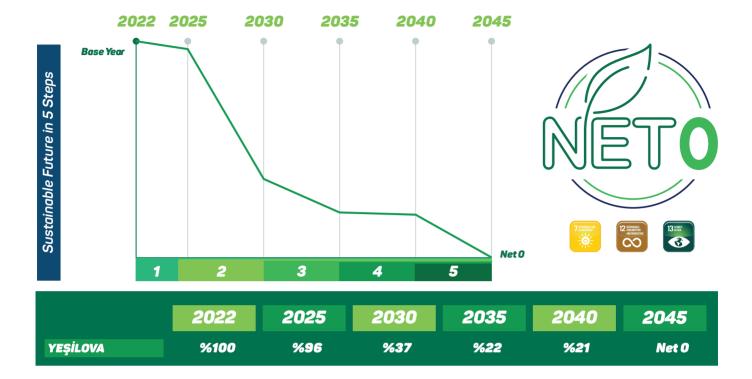
#### **CLIMATE CHANGE AND CARBON FOOTPRINT**

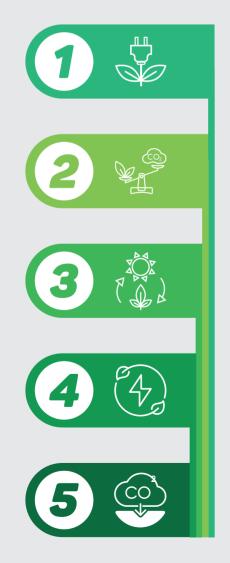
Climate change has become an increasingly critical responsibility for businesses, driven by global measures and targets. In line with the European Union's 2050 carbon neutrality target and Turkey's 2053 net zero emission target, set within the framework of the Paris Climate Agreement, we at Yeşilova Holding are committed to reducing our carbon footprint. We are taking strategic steps to comply with global and national regulations, meet customer expectations, and contribute to a low-carbon future.

Following the energy assessments we conducted in 2022, we made our energy management more systematic by implementing the ISO 50001 Energy Management System in our Yeşilova Automotive, Yeşilova Extrusion, and Yeşilova Casting facilities in 2023. Through this system, we are taking the necessary steps to both reduce our carbon footprint and improve our energy efficiency.

To establish our net zero emission target, we launched a project with our Energy Working Group in 2023. Considering national and international regulations (Paris Climate Agreement, Sustainable Development Goals, Science Based Targets (SBTi), International Energy Agency data, etc.) as well as customer expectations, we set our net zero emission target for 2045. In this context, we have developed our roadmap for a sustainable future, focusing on five key areas.

### NET O ROAD MAP





#### **ENERGY EFFICIENCY**

We are implementing energy efficiency projects to reduce carbon intensity. We are carrying out improvement studies to optimize energy consumption in our companies and aim to produce more with less energy in our processes.

#### **BEHAVIORAL CHANGE**

We are making changes in purchasing habits and ways of doing business in order to support energy efficiency. We encourage suggestion systems and Kaizen applications in order to raise awareness among our employees.

#### **RENEWABLE ENERGY**

We started the first 5 MWp GES investment in our HOSAB Campus in 2024. With this investment planned to be commissioned in 2025, we aim to reduce the electricity-related emissions of our campus by approximately 15%.

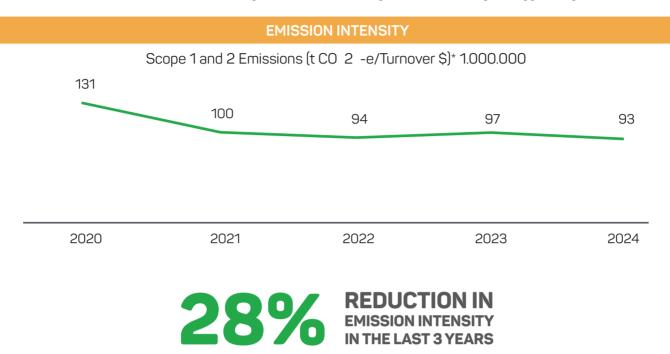
#### **ELECTRIFICATION**

As part of the transformations made in our casting facility, we started to move away from fossil fuels by switching the holding furnaces from natural gas to electric.

#### HYDROGEN AND CARBON CAPTURE TECHNOLOGIES

We continue our research for hydrogen use and carbon capture projects to zero carbon emissions in the future.

As of the end of 2024, we as Yeşilova Holding have begun to see the effects of the strategic steps we have taken to reduce our emission intensity. Thanks to the improvements we have made since 2020, the energy studies we have conducted and the actions we have taken in 2022, and the energy efficiency projects we have initiated in 2023, we have reduced our emission intensity by 29% compared to 2020. In addition, with the first 5 MWp solar power plant investment to be commissioned in 2025, we aim to further reduce fossil fuel use and take rapid steps towards our Net Zero goals. We share examples of the work we have carried out while reducing our emission intensity under the heading "Energy Management".



#### Our Risks and Opportunities in the Context of Climate Change

In addition to the strategic decisions, we make within the framework of addressing climate change, we also carefully evaluate the risks we face and the opportunities that arise in this process. As Yeşilova Holding, under the leadership of our Risk Committee, we regularly review the potential challenges we may face regarding climate change and our carbon footprint, and the opportunities we can create to overcome these challenges. These evaluations help shape the steps we will take to achieve our sustainability goals and also enable us to base our strategic decisions on more solid foundations.

#### Risks and Yesilova's Solutions

#### Carbon Border Adjustment Mechanism (CBAM) and Regulatory Risk

**What Are We Doing?** In 2023, we began emission calculations for Yeşilova Extrusion and Yeşilova Casting companies under the CBAM framework and switched to regular data sharing. We extended this process by providing training to our suppliers on carbon footprint calculations. Additionally, we are developing projects aligned with our Net Zero target to reduce our emissions.

#### **Energy Cost Risk**

What Are We Doing? We have taken a concrete step to reduce energy costs by launching our first 5 MWp solar energy plant (SES). This investment, which will start in 2024 and be operational by 2025, is expected to reduce electrical emissions on our HOSAB campus by approximately 15%. Furthermore, we are reducing our reliance on fossil fuels by transitioning to electric systems in energy-intensive processes.

#### **Supply Chain Disruptions**

**What Are We Doing?** To ensure sustainability in our supply chain, we are conducting joint projects with our suppliers and collaborating to improve their environmental performance. Additionally, we will launch a training

program in 2025 to strengthen cooperation for building a climate-resilient ecosystem in our supply chain processes.

#### Water Scarcity and Resource Management

**What Are We Doing?** We are developing efficiency-enhancing projects in our production processes to reduce water consumption. In Yeşilova Extrusion and Yeşilova Casting, where we use water in our processes, we have achieved significant improvements of up to 50% in water intensity through process reviews. We are also conducting a feasibility study for water recovery.

#### Opportunities and Areas Assessed by Yeşilova

#### Low-Carbon Production and Competitive Advantage

**What Are We Doing?** In line with our 2045 Net Zero Emissions target, we are developing projects to reduce our carbon intensity. By implementing the ISO 50001 Energy Management System, we have systematically organized our energy processes and are taking necessary steps for low-carbon production.

#### **Energy Efficiency and Cost Savings**

**What Are We Doing?** We are reducing carbon emissions and achieving cost advantages by developing efficiency projects in energy-intensive processes. To involve our employees in this process, we encourage Kaizen and suggestion systems.

#### Transition to Innovative Technologies

**What Are We Doing?** As part of electrification, we have begun transitioning our furnace systems at the casting facility from natural gas to electricity, moving away from fossil fuels. Looking ahead, we are incorporating hydrogen and carbon capture technologies into our Net Zero roadmap for future assessment.

#### Green Financing and Incentives

What Are We Doing? We are actively exploring green financing opportunities for our decarbonization projects. In 2024, for our 5 MWp solar power investment, which is currently underway, we utilized our first green loan financing, supported by the International Bank for Reconstruction and Development (IBRD), amounting to 2,980,000 EUR (investment and operational financing). This has enabled us to accelerate our sustainable investments and strengthen our energy transition process. We are closely monitoring the European Union Green Deal process and actively researching financial instruments suitable for our sustainable projects.

#### Our Activities within the Scope of the Carbon Border Adjustment Mechanism (CBAM)

The Carbon Border Adjustment Mechanism (CBAM), implemented by the European Union in 2023 as part of the Green Deal, aims to align global trade with carbon emissions standards. This mechanism specifically mandates the reporting and auditing of carbon emissions for products exported to the EU, making it essential for companies to enhance their carbon footprints.

At Yeşilova Holding, we regularly calculate carbon emissions for our Yeşilova Extrusion, Yeşilova Casting, and Can Aluminum companies to ensure compliance with CBAM regulations. According to our current calculations, our emissions are well below the assumed values set by the European Union. This success offers a significant advantage by preventing our customers from facing any additional tax burdens.

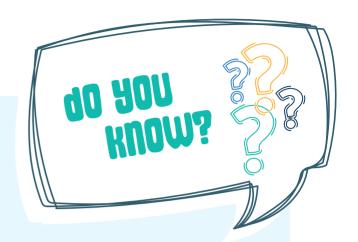
To keep our emission values below the EU's threshold, we are focused on reducing our carbon footprint within our own production processes. Additionally, we collaborate with our raw material suppliers to source materials with lower carbon footprints, thereby minimizing the raw material emissions included in our calculations.

We also educate and train our suppliers on emission calculations, which is a crucial step in driving low-carbon production processes and ensuring SKDM compliance across our entire supply chain.

As Yeşilova Holding, we are committed to continuously improving all of our processes and working collaboratively to achieve our Net Zero emission goal while supporting the transition to a low-carbon economy.



The total direct and indirect greenhouse gas (GHG) emissions of an individual, organization, or product. It is typically calculated in terms of carbon dioxide equivalent ( $CO_2e$ ) and includes emissions from activities such as production, consumption, and transportation.



#### Greenhouse Gas (GHG)

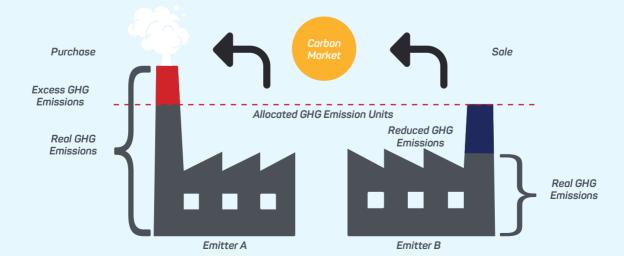
Gases that accumulate in the atmosphere and contribute to climate change. Major greenhouse gases include carbon dioxide ( $CO_2$ ), methane ( $CH_4$ ), nitrous oxide ( $N_2O$ ), and fluorinated gases. The increase in these gases leads to rising global temperatures.

#### ISO 14064 - Greenhouse Gas Management Standard

An international standard for organizations to calculate, report, and verify their greenhouse gas emissions. ISO 14064-1 focuses on carbon footprint calculations at the organizational level, ISO 14064-2 addresses greenhouse gas reduction projects, and ISO 14064-3 covers the verification processes.

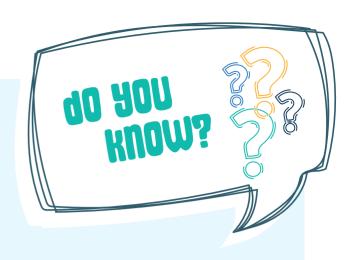
#### European Union Emissions Trading System (EU ETS)

The EU Emissions Trading System (EU ETS) is a "cap and trade" system that incentivizes companies to reduce emissions by setting a cap on carbon emissions. It was launched in 2005, following the adoption of the ETS Directive in 2003, and is currently in its fourth phase, covering the 2021-2030 period. The system limits emissions to a set upper limit (cap) and allows the trading of emissions allowances (ETS allowances – EUA). Each EUA represents one ton of CO₂ equivalent emissions, and a limited number of allowances are issued annually. Companies with lower emissions can sell unused allowances, while higher-emission companies face additional costs. However, carbon-intensive sectors, such as energy production, aluminum, cement, steel, and fertilizer manufacturing, have been granted free allowances for a certain period to avoid the risk of carbon leakage. From 2026, these free allocations will gradually decrease and be phased out completely by 2034.



#### Carbon Border Adjustment Mechanism (CBAM)

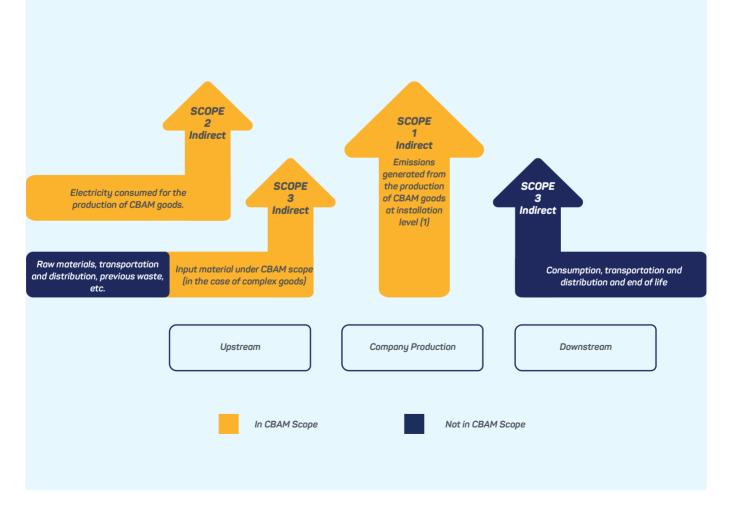
The European Union's Carbon Border Adjustment Mechanism (CBAM) is a system designed to prevent carbon leakage. Introduced in 2023, CBAM requires companies importing carbon-intensive products from sectors such as steel, aluminum, cement, fertilizers, hydrogen, and electricity to comply with the EU's carbon pricing. The mechanism aims to ensure that emissions released during the production of goods with high greenhouse gas (GHG) intensity are priced



fairly, offering a solution that cleans up industrial production without weakening the EU's climate goals.

Starting in 2026, free allocations will gradually be phased out and by 2034, they will be completely removed. This change aligns with the EU's goals to better control emissions and prevent carbon leakage. Additionally, from 2026 onward, emissions declarations under CBAM will require independent verification and auditing to ensure accuracy. These verifications will be carried out by organizations authorized by the EU or accredited individuals.

During the transition period between October 1, 2023, and December 31, 2025, independent verification by an external body will not be mandatory, and the reporting responsibility will lie with the companies. However, from 2026, the accuracy of declared embedded emissions will be subject to independent verification processes.



#### **ENERGY MANAGEMENT**

Energy plays a critical role in combating climate change and managing our carbon footprint. In order to combat climate change and achieve sustainable development goals, ensuring efficient use of energy is one of our fundamental strategies to reduce our carbon footprint. As Yeşilova Holding, we act with the awareness of responsible production and consumption in order to minimize the impact on climate change and contribute to the Sustainable Development Goals (SDGs).

Within the framework of the strategic steps we have taken to reduce energy intensity, we evaluated our energy efficiency potential with the energy studies we conducted in 2022. Thanks to the energy efficiency projects and innovative investments we initiated in 2023, we aim to optimize our energy consumption and reduce our carbon footprint. In this direction, we have made our energy management more systematic and efficient by implementing the ISO 50001 Energy Management System.

The energy sources we use in our production processes are electricity and natural gas, and we procure this energy from energy providers in the region. The renewable resource ratio in the electrical energy we use cannot be tracked at the moment, but we will start tracking the renewable resource ratio in the electrical energy we use with the Rooftop Solar Power Plant (Solar Energy System) projects we plan to establish. In addition, 90% of our forklifts used in transportation activities in production are electric, and the rest use diesel. In case of power outages in our companies, diesel is used for emergency generators.

Thanks to the improvements made within the scope of our energy efficiency projects, we have successfully reduced our energy intensity by 31% in 2024 compared to 2020. Throughout this process, various optimizations in our production processes and infrastructure have not only reduced our energy consumption but also increased our operational efficiency. One of the key areas of improvement has been enhancing the efficiency of furnaces and kilns. By transitioning from traditional natural gas-powered holding furnaces to electrically heated holding furnaces with high thermal insulation and no air contact, we achieved up to 50% energy savings. Automation and insulation improvements in our thermal furnaces have also significantly reduced energy consumption.

In our production processes, we implemented automation systems to prevent unnecessary energy usage. By ensuring that mold thermoregulators operate only when needed, we avoided excessive electricity consumption. We optimized energy use by converting the main scrap conveyor to an automatic start/stop system, depending on the working information from all presses. We also added a drive control unit to the CNC ventilation system, ensuring that the system operates at full capacity only when required. Additionally, by expanding the use of LED fixtures and implementing lighting automation, we increased efficiency. Through heat recovery ventilation, we optimized heat transfer between indoor and outdoor air temperatures, achieving about 40% energy savings. We also added time relays to heating and cooling systems in break areas to prevent unnecessary energy consumption.

To improve machine efficiency, we optimized our presses by ensuring that the tension hydraulic motor operates only when needed and automatically deactivating the profile cutting saw. These improvements significantly reduced energy consumption. By replacing inefficient old compressors with high-energy-efficiency models, we prevented power losses. Software updates in washing machines to prevent unnecessary equipment from running during the discharge process also contributed to additional savings.

In the upcoming period, we will continue our work on energy efficiency by expanding these successful applications and launching new projects.



#### **ENERGY DENSITY**

Total Energy Consumption (TOE/Turnover \$)\* 1.000.000



2020 2021 2022 2023 2024

In addition to our technical improvements to enhance energy efficiency, we also place great importance on raising awareness among our employees about energy savings and carbon footprint. As part of this effort, during our Energy Efficiency Week, we organize the "Add Value to the Future, Add Energy to the Future" event, where we address the impacts of energy efficiency and climate change on our lives through interactive activities. These events create opportunities for our colleagues to increase their awareness while reinforcing learning through fun games, resulting in moments full of sharing and interaction.

















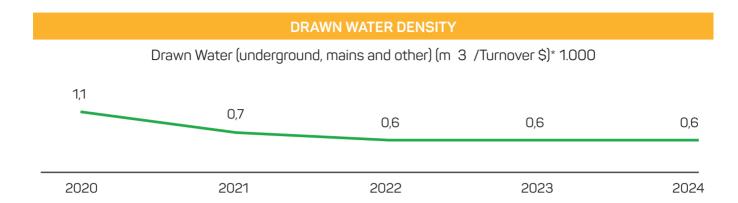
We are proud to see the successful outcomes of our firm commitment to sustainable production and energy management. Through our focus on energy management and energy efficiency, we have been included in the "Energy Efficiency Top 100 Research" prepared by Turkishtime. As Yeşilova Extrusion, we stood out in the categories of "Companies with the Most Investment in Energy Efficiency," "Companies with the Most Investment in Energy Management," "Companies with the Most Female Employment in Energy Management," and "Companies with the Most Investment in Energy Management," These achievements not only reflect our prioritization of efficient resource use but also demonstrate our investment in people and the future.



#### WATER AND WASTEWATER MANAGEMENT

According to the World Economic Forum's Global Risks Report, failures to mitigate and adapt to climate change are among the biggest risks on a global scale. Climate change causes the disruption of air balance, an increase in extreme weather events, and uncertainty and pollution of water resources. In this context, as Yeşilova Holding, we attach great importance to the efficient management of water in all our facilities. In addition to our production and auxiliary businesses, we implement various practices to save on water consumption for human purposes by our employees. The water used in our operations is purified in accordance with the criteria determined by local governments before discharge, and the values such as pH, COD and TSS of the wastewater are regularly monitored and kept below legal limits. Within the framework of our sustainable water management approach, we are progressing by preserving the gains provided by the practices we have implemented and setting new improvement targets. When we evaluate all usage data with our increasing business volume, we have reduced the water intensity drawn by 49% between 2020-2024. We have achieved significant gains thanks to the improvement works such as optimizing water change periods in our anodizing facility, switching to a photocell tap water saving aerator system in social areas and controlling the water used in production with a pressure switch application. In addition, we are optimizing the use of mains water with our roof rainwater collection project that we have been implementing for many years at our HOSAB location. In parallel with our increasing business

volume, we have increased our water treatment capacity with the new treatment facility we have put into operation in addition to our existing treatment facility that our group companies in HOSAB benefit from. We are currently continuing our monitoring process on the recovery of treated water and its reusability in our operations and evaluating new opportunities for more efficient water use.











#### PROHIBITED RESTRICTED CHEMICALS AND CONFLICT MINERALS

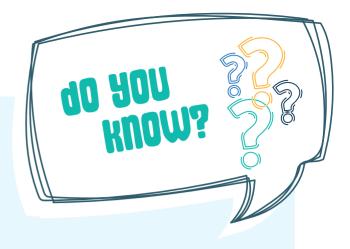
As part of our responsible production approach, we obtain Material Safety Data Sheets (MSDS) and REACH Declarations from our relevant suppliers for the chemicals used in our group companies. In this context, we prioritize using approved materials through the International Material Data System (IMDS) and regularly share the MSDS and REACH records of the materials used.

We take a rigorous approach to preventing the use of restricted and prohibited chemicals, as well as 3TG (tin, tantalum, tungsten, and gold), known as conflict minerals. This commitment extends to both our production facilities and suppliers, reflecting our dedication to environmental protection and the fight against child labor.

As of 2024, we have further strengthened these efforts by introducing a dedicated policy on restricted and prohibited chemicals and conflict minerals into the policies of our group companies. By communicating this policy to our suppliers, we are reinforcing our environmental and social responsibilities while contributing to our sustainable supply chain goals.

#### Restricted/Prohibited Chemicals and IMDS

The International Material Data System (IMDS) is a global platform used in the automotive industry to collect and manage material data. It allows for the tracking of restricted and prohibited chemicals within material compositions. Suppliers use IMDS to report the components of the materials they provide, ensuring compliance with regulations such as the EU's REA-CH regulation. This system enables companies to monitor and



report whether restricted and prohibited chemicals are present in their supply chains, supporting responsible sourcing and production practices.

#### Conflict Minerals and IMDS

IMDS also plays a critical role in tracking conflict minerals within the supply chain. The 3TG minerals (tin, tantalum, tungsten, and gold) are reported by suppliers through IMDS, in line with the EU Conflict Minerals Regulation. This allows companies to verify whether these minerals are present in their supply chains and take necessary measures to eliminate their use, ensuring responsible sourcing and minimizing the risk of contributing to human rights abuses.

















# WEARE TRANSFORMING OUR CORPORATE CULTURE

#### **CORPORATE CULTURE**

As a half-century-old family company, we act with the awareness that corporate culture is of great importance in the institutionalization journey. One of our three core strategies, "Transforming Our Corporate Culture," holds significant importance in this context. While we have achieved many successes since 1975, we emphasize the importance of preserving the corporate culture as well as being open to change and transformation. Within the framework of the '+45 Transformation Program' that we launched under the leadership of the 2nd generation in 2020, projects that will reinforce the cultural transformation within the company have been implemented. This program, which shapes Yeşilova's vision for the future, has enabled us to progress in many areas from technology to leadership approach, from the positioning of our brand to innovation processes. Our corporate principles and values, our way of doing business and our understanding of sustainability, which form the basis of our corporate culture, have been effectively internalized in all our group companies, and this culture has been one of the most important factors in becoming a strong family company.









#### **TECHNOLOGY AND DIGITALIZATION**

As Yeşilova Holding, we attach more importance to our technology and digitalization investments every year. Digital transformation not only increases our operational efficiency but also acts as an important guide in achieving our strategic goals. The Digital Transformation Project, which we implemented within the scope of the +45 Transformation Program that we launched in 2020, has strengthened our digital infrastructure and reinforced our culture of innovation and data-oriented business. This process has formed the cornerstones of the digital transformation that will shape our corporate future and reinforce our leadership in the sector as we approach our 50<sup>th</sup> year.

Following the completion of the +45 Transformation Program, the project has transformed into the Digital Transformation Committee and gained a sustainable structure. This committee, which includes representatives from different departments of the group companies and the Information Technologies team, evaluates the digitalization needs of the companies, ensures more effective use of existing digital tools and supports their implementation by researching solutions for new needs. In this direction, many digital solutions have been put into operation, from office programs to enterprise resource planning, from process management to production management system (MES), from product design and simulation software to system & cyber security and employee experience.

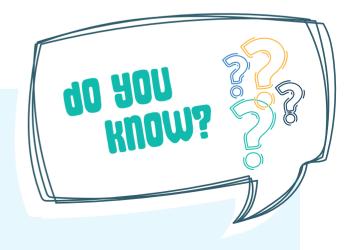




As we strengthen our digital transformation processes, we prioritize cybersecurity as a critical area. A significant portion of cyber threats occur via email, particularly through phishing attacks targeting users. In addition to this, to mitigate risks from internet sources and other vulnerabilities created by users, we continuously update our cybersecurity protocols and reinforce security measures. Furthermore, we conduct various training sessions and awareness campaigns to counter psychological manipulation techniques, such as social engineering attacks. Through this, we aim to reduce security gaps by providing continuous information to our users, encouraging the development of safe digital habits.

**Phishing** is a type of cyber attack that uses techniques such as fake emails, websites, and messages to defraud users. Attackers try to trick victims into revealing sensitive information through seemingly trustworthy communications.

**Social engineering** is an attack method that aims to gain access to sensitive information by misleading users using psychological tactics.



#### **EMPLOYMENT. DIVERSITY AND EQUAL OPPORTUNITIES**

As Yeşilova Holding, we implement our human resources policies and practices within the framework of equal opportunities without discrimination based on factors such as race, color, gender, religion, marital status, sexual orientation, gender identity, political view or affiliation, ethnic identity, health status, family responsibilities, union activity or membership, physical disability or age. We



continue to develop our roadmap on employment and equal opportunities with the **WEPs** (Women's Empowerment Principles) and **Global Compact** initiatives, which we signed in 2022.

In this regard, the "İşte Denge" project, launched in 2023 to empower and support our female employees and the daughters of our employees, has become one of our most important steps towards achieving gender equality.

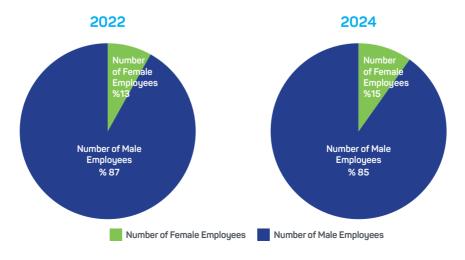


After launching the "İşte Denge" Project, we became acquainted with UN Women's "From Words to Action WEPs" Program, applied, and were selected as one of the participating companies. This significant step has made our efforts towards gender equality more systematic and comprehensive.

The WEPs Gender Gap Analysis and related evaluation processes conducted within the scope of the project provided us with an opportunity to closely examine and improve our current practices in line with the Women's Empowerment Principles (WEPs). It also helped us better understand our sectoral dynamics and identify new steps that can be taken towards gender equality in our value chain. By working with the Gender Equality Expert assigned to us in this UN Women-led project, we deepened our awareness process and built our roadmap on more solid foundations.

In this selection process, our commitment to gender equality, determination in implementing WEPs practices, and the potential impact we could have in the industry were the key factors that led to our selection. We continue to develop our efforts in this direction and take concrete steps to strengthen gender equality in the business world.

At the beginning of 2024, we transformed our "İşte Denge" project into a committee and took concrete steps to increase and protect women's employment. In 2024, the first female forklift operators, CNC operators, and welding operators began working in our group companies. In line with our human resources policies that support diversity and equal opportunities, the number of female employees increased by 16% compared to 2022, rising from 13% in 2022 to 15% in 2024. As of 2024, we are experiencing gradual transformation in a male-dominated work environment, with 234 female colleagues on our team.





Female

Male

With **234** female colleagues, we are experiencing gradual transformation in a male-dominated work environment.

While the representation of women on our Board of Directors remains at 25%, the number of female employees in managerial and higher positions has increased by 9% compared to 2022. As a result, the proportion of women in managerial roles has risen from 20% to 21% by 2024. The representation of women among office employees has increased from 24% in 2022 to 28% in 2024. Among field employees, the proportion of women has risen from 9% in 2022 to 10% in 2024.

2024 Board 2024 Employees at Executive **Members Level and Above** Female %25 Male %75 Male %79 Number of Female Number of Male Female Male Employees in Managerial and Employees in Managerial and **Executive Positions** Executive Positions 2024 Office 2024 Field **Employees Employees** Male %72 Male %90

Female

Male

In order to increase our awareness of gender equality and create an inclusive work environment in the workplace, we joined the Sabancı University Business World Network Against Domestic Violence in 2024. Domestic violence is not only an individual issue, but also an important issue that the business world should take responsibility for. Increasing the participation of our female employees in the workforce while ensuring that they work in a safe and supportive environment is among our priority values.

In this direction, we have created our policy and action plan for our group within the scope of combating domestic violence. In addition, the guide we prepared for gender equality and combating domestic violence has reinforced our commitment in this area. In 2025, we aim to increase the level of awareness by providing comprehensive training on this issue to all our colleagues.

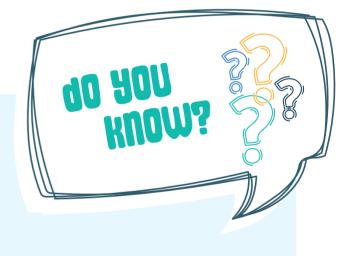
In addition, in 2024, we signed a cooperation protocol with the Mor Salkım Women's Solidarity Association and started to organize various training programs in order to increase the awareness of our employees about domestic violence and strengthen support mechanisms.

Gender equality and combating domestic violence is not only a social responsibility, but also one of the cornerstones of creating an equal and safe environment in the workplace. We continue our work with this awareness and continue to take determined steps to empower our female employees in the business world.





The Business Against Domestic Violence (BADV) project was designed by the Sabanci University Corporate Governance Forum to establish support mechanisms in workplaces against domestic violence and to make violence against women more visible. The project is supported by TÜSİAD and UNFPA. Between 2016 and 2023, 113 companies participated in the BADV project, and in 2024, 14 new companies joined the initiative.





In addition to our female employees, we take various steps to meet the needs of all our employees. To support work-life balance, following the implementation of a +6 days leave policy for our female employees in 2022, we expanded our family-friendly practices by adding +5 days to the existing paternity leave for new fathers.

These initiatives, which we have implemented by considering the needs of our employees in different stages of life, are a crucial part of our goal to strengthen inclusivity and equal opportunities in the workplace. We will continue to develop practices aimed at improving employee well-being in the upcoming period.

To continue this progress with a more systematic approach, we use and update the Gender Gap Analysis Tool provided by the WEPs initiative that we signed up for, on an annual basis. When we started using the tool in 2022, our score was 62. In 2023, it rose to 80, and in 2024, it reached 82. The actions we have identified through this analysis tool play a crucial role in guiding our development and reinforcing our commitment to equal opportunities.



If you are a WEPs signatory, you can visit the website to perform the analysis



#### **EMPLOYEE DEVELOPMENT AND TALENT MANAGEMENT**

#### **Employee Development**

As Yeşilova Holding, we support the individual development of our employees and attach great importance to training programs that strengthen talent management and leadership processes. We constantly renew and diversify our training strategies in order to increase the competencies of our employees and improve their knowledge and skill levels.

Yeşilova Academy, which we laid the foundations in 2022, was launched to systematically support the development journey of our employees. Within the academy, we organized various programs through our in-house trainers, ensuring that our employees share their experiences with each other and strengthening our learning culture. The trainings implemented within the scope of Yeşilova Academy are grouped under four main headings:





## CORPORATE CULTURE SCHOOL

Model and Procedure Trainings

Holding Office Emp. Orientation Training

Group Companies Orientation Program



#### VOCATIONAL SCHOOL

Professional Competency Trainings

Behavioral Competency Trainings

Foreign Language Trainings



#### LEADERSHIP SCHOOL

Leadership Workshops

Mid-Level Manager Development Program

Senior Manager Development Program



#### SOCIAL SCHOOL

Seminars and Talks

Application Workshops

Social Information In order to support our colleagues to develop their foreign language skills during work hours, we have made our training programs more accessible by moving them to an in-house structure. In this context, we have added a professional English teacher to our team and provided the opportunity to offer special lesson programs and group trainings for the individual learning needs of our employees. With these trainings designed to strengthen the professional and social communication skills of our employees, we aim to support them to better adapt to the global communication requirements in the business world. To make the training process more efficient and sustainable, we aim to increase the participation rate and make the learning process continuous with customized curricula by taking into account the different levels of language proficiency of our employees. In 2024, a total of approximately 1800 hours of foreign language training have been completed, which corresponds to 4% of our total training time.





In 2024, we launched a comprehensive training program called the "Sales Development Camp" to enhance the competencies of our sales, business development, and project teams, as well as deepen their knowledge base. This program, targeting a wide range of participants from managers to experts, covers several important topics including customer experience processes, factory operations, sustainability, and technical and functional skills. In addition, business English training has provided valuable contributions to the development of our employees. With these trainings, we aim to support the individual development of our employees while strengthening the sustainable success of our organization.





We are pleased to support the professional growth of our employees by leveraging the Mastery Compensation Program and Vocational Training Center opportunities provided by the Ministry of National Education. As part of this initiative, we encouraged 162 of our field employees who graduated from secondary school to join the Vocational Training Center program, enabling them to elevate their educational qualifications and gain professional competencies. Through this program, they will have the opportunity to earn a vocational high school diploma and a mastery certificate after completing four years of training, including one day of theoretical instruction and four days of practical experience each week. Additionally, 456 field employees with at least a high school diploma successfully completed approximately 6.5 months of workplace-based training as part of the Mastery Compensation Program, earning their mastery certificates. This significant step, which contributes to the career journeys of our employees, is also a great source of pride for our company.



# **Talent Management**

Our Talent Management program, which we launched in 2022, aims to provide the guidance and motivation our high-potential teammates need to have a successful future by considering their performance, talents and goals. Our program, which has reached its third term as of 2024, has so far included more than 150 of our colleagues. Our colleagues in the talent pool have benefited from various opportunities for their career development during this process; some have taken on greater responsibilities in our organization through internal promotion processes, while others have furthered their personal and professional development. With this program, we aim to support our employees' career journeys while also creating a sustainable organizational structure.







Through our Talent Management program, we supported the development of more than 150 employees, making a valuable investment in building a sustainable organizational structure.





# **AREAS OF COMPETENCY**

- · Leadership
- · Team Management
- Communication
- · Persuasion and Negotiation
- · Active Listening
- · Problem Solving
- Delegation

- Motivation
- · Meeting Management
- Time Management
- · Stress Management
- · Analytical Thinking
- · Decision Making
- Flexibility

# Young Talent Program

Discovering the potential of young talents and providing them with a solid foundation in the business world is one of the most important ways to invest in the future. With this vision, the Young Talent Program, which we launched in 2023, offers third- and fourth-year university students the opportunity to experience business life and gain practical knowledge before graduation. The program not only provides participants with the opportunity to make a strong start in their careers but also offers employment opportunities in positions in our companies after graduation. The program, which started with 9 participants in its first year, employed 6 young talents in our organization after graduation. As of 2024, 11 new talents have joined the program.



We provide early career experience to the professionals of the future. In the first two years of the program, we welcomed 20 young talents into their career journeys.







# Leadership Management

Leadership is not limited to the management level at Yeşilova but represents an understanding that includes all employees who have business and team management responsibilities. In this context, the Yeşilova Leadership Model, which we implemented in 2022, has become an important building block that supports the development of our employees. The model is shaped on the principles of building trust and being people-oriented and consists of six basic application areas that complement each other. With the comprehensive training programs organized in 2023 and 2024, the model was disseminated to all our leaders, thus creating a strong infrastructure that supports individual and corporate leadership development. In the coming period, we aim to continue our efforts to increase the effectiveness of this model and further strengthen the sustainable and effective leadership approach in Yeşilova.



## Individual Performance Management

At Yeşilova Group, individual performance management is implemented as a system designed to support the development of our employees based on goals defined within their roles and responsibilities. For office employees, this process has long been managed through corporate scorecard indicators and individual target cards. As of 2024, this approach has been extended to include our field employees as well. The newly developed Field Employee Performance Evaluation System, for which procedures and preparation work have been completed across the group, is structured around professional, optional, and behavioral indicators. Team leaders have been provided with comprehensive training to ensure a smooth rollout, and the performance of our field employees is now assessed based on criteria such as attendance, teamwork, adherence to safety regulations, and participation in Kaizen initiatives. This comprehensive approach not only supports individual development but also enhances organizational efficiency.

# PROFESSIONAL OPTIONAL BEHAVIORAL Optional KPI-1 Optional KPI-2 Optional KPI-3 Optional KPI-3 Communication with Colleagues Communication with Supervisors Communication with Supervisors Compliance with Company Rules Willingness to Take Responsibility

## **EMPLOYEE DEVELOPMENT AND TALENT MANAGEMENT**

# Wage Policy and Benefits

As Yeşilova Group, we have constructed our policy of pricing and side rights on a dynamic and competitive structure that is fair, objective, away from all kinds of discrimination. In line with the step -based wage methodology, the pricing is determined by position and level, not the individual.

During the wage increase periods, the wages of our employees are determined by analyzing economic conditions and sector data in order to provide in -house justice and to protect market competitiveness. With the comparisons made through the independent consultancy organization, comparisons are made with companies with similar structure in the sector, thus providing a fair and competitive structure.

The wage and side rights of our field employees are applied within the framework of collective bargaining agreement.



# **EMPLOYEE BENEFITS WE PROVIDE**

- · Fuel Allowance
- · Bonus
- · Maternity Allowance
- · Child Allowance
- · Marriage Allowance
- · Death Benefits
- · Religious Holiday Allowance
- · Military Allowance
- · Annual Leave Benefit
- · Food Allowance
- · Educational Assistance

- · Shoe Voucher
- Foodstuff Allowance
- · Cleaning Allowance
- · Marriage Leave
- · Bereavement Leave
- · Paternity Leave
- · Complementary Health Insurance
- Discount Opportunity for Education And health services with contracted Institutions/ Organizations

# **Appreciation and Rewarding**

In Yeşilova Holding, we aim to create a win-win environment in which our employees are encouraged, rewarded and motivated continuously by addressing corporate and individual gains together. In this respect, we continued to actively implement our appreciation and reward procedure in the 2023-2024 period.

In order to reward our employees, we aimed to encourage not only to contribute to the work results, but also to behave in a way that strengthens the corporate culture. By using the power of appreciation, we aimed to make our employees feel valuable and their success is known.

The rewarding criteria we set; It has directed our employees to contribute to both individual and institutional goals by focusing on areas such as development, commitment, effect and representation. With this approach, we offered our employees the opportunity to develop continuously and reinforced the culture of being appreciated for their achievements.



## **DEVELOPMENT CATEGORY**

- · Graduate Degree
- · Postgraduate Degree
- · Second University
- Professional Certificate (CPA, Energy Eng., etc.)
- 1. Foreign Language (English)
- 2. Foreign Language (German)

Association/Professional Chamber



# **IMPACT ON RESULTS CATEGORY**

- · Performance Rewarding
- · Project Success Rewarding
- Suggestion Rewarding
- · Kaizen Rewarding
- · Innovation Rewarding
- Occupational Health and Safety
   Rewarding



## **COMMITMENT CATEGORY**

- · Birthday Celebration
- · Employment Anniversary
- · Department Dinner/Breakfast
- · Celebration of Promotion
- · General Manager Appreciation
- Chief Executive Officer Appreciation Budget
- · Instant Appreciation
- ·Attendace Reward



# **REPRESENTATION CATEGORY**

- Religious Holiday Allowance
   Religious HolidaySupply Voucher-Card
- · New Year Voucher
- · Marriage Allowance
- ·Maternity Allowance
- · Healty Problem
- · Death

## Freedom of Association

As of 2024, our office employee rate was 24 %and our field employee rate was 76 %. While supporting this diversity and different fields of work, we always prioritize the importance we attach to the rights of our employees. We respect the freedom of organization of our colleagues and accept it as a fundamental human right. In this context, our field employees in Yeşilova Transportation, Yeşilova Extrusion and Yeşilova Automotive companies, which are included in Yeşilova Döküm as of 2024, are included in the collective bargaining agreement signed with Türk Metal Union and renewed every two years. While this agreement secures the rights of the union members, the side rights provided to our employees within the scope of the contract are applied to our employees other than scope. 98 %of the field employees in our group are covered by union membership in these companies. In addition, regular meetings are held between Holding HR Manager and Union representatives once in every quarter. These interviews help us better understand the needs and expectations of our employees and allow us to increase employee satisfaction by taking the necessary actions.

# Prohibition of Forced Labor and Child Labor

As Yeşilova Group, we guarantee human rights in accordance with the provisions determined by national and international legislation and do not accept any practice contrary to human rights such as forced employment and child-young workmanship. From this point of view, there was no forced employment or child/young workers during the reporting period. In line with our suppliers in line with our sustainability, we aim to develop with them with their social risks with the "Sustainability Commitment and Sustainability Evaluation Form" that we commissioned in 2023.

# **Employee Satisfaction**

In Yeşilova, we focus on developing a human -oriented corporate culture by keeping employee satisfaction in the forefront. This approach was registered with the evaluations of the Great Place to Work Institute at the Holding Central Company and was awarded the "Great Place to Work" certificate with high trust culture and successful human resources applications. The welfare and development of our employees is accepted as one of the basic elements of our sustainability goals and in this direction, our business environment is continuously improved. While it continues to create a working environment that encourages diversity and inclusiveness, we stand against gender discrimination and implement our human resources policies based on the principle of equal opportunities. In addition, we develop organizational strategies by developing flexible solutions for the needs of our employees of all levels and we try to ensure the sustainability of our organization and the happiness of our employees.







With the Brand Ambassadors Program launched in 2024, we have taken new steps to further enhance our vision in this area. Through planned workshops with our managers, directors, and specialists, we collectively assessed areas for improvement, discussing what should continue, what needs to be added, and what should be left behind at Yeşilova. This program has become an important tool for strengthening our corporate culture and supporting our sustainability goals, with active participation from our employees.

# Through the Brand Ambassadors program, we grow and transform together with our employees.

11

Across our group, we continuously refresh and enrich our Social Clubs to support our employees' work-life balance, strengthen internal communication, and ensure the sustainability of our corporate culture. Funded by Yeşilova, these clubs are designed around the interests of our employees, providing them with opportunities for both enjoyment and enhanced collaboration, fostering a sense of unity and solidarity within the organization.

















# Occupational Health and Safety

As Yeşilova Holding, we carry out our Occupational Health and Safety (OHS) processes in full compliance with national legislation, based on international standards and consider customer expectations. We aim to achieve the target of sustainable zero occupational accident by continuously healing our OHS activities with the active participation of senior management and all our employees.

In this respect, we care about creating a common responsibility and consciousness in all our employees. In 2023-2024, 46 employees and 18 employees' representatives were involved in 6 OHS Boards operating in our group companies. Our occupational safety processes are carried out by 3 Occupational Safety Specialists who work as 4 occupational safety experts and consultants working in our structure. By adopting a risk -oriented management approach, we carry out our risk assessments in accordance with Occupational Health and Safety Risk Assessment Regulation and ISO 45001 standards. We detect potential dangers with a proactive approach, determine the risk levels and take the necessary measures and make this understanding an integral part of our corporate culture.

We manage the OHS processes together with all our departments, and in the Occupational Safety Board meetings, we determine the improvement areas of our departments by following the OHS targets of our departments. We regularly perform media measurements (noise, lighting, etc.) to make the working environment safer and more comfortable. Likewise, we follow the legal periodic controls of work equipment (crane, forklift, pressure equipment, compressors, CNC machines, shelves, presses, etc.) according to changing business processes and take the necessary measures.









While following the OHS trainings of our employees uninterruptedly, we organize single -point trainings in the field. In addition to trainings for our new colleagues, we provide the opportunity to experience the risks in the business environment with simulation applications in our Dojo field. Within the scope of Emergency Management, we keep our teams up to date, create emergency plans and perform exercises covering all shifts once a year. To support continuous improvement, we benchmark with companies in the main industry and similar sectors to observe best practices and enhance our OHS processes. Within the scope of the 'Occupational Safety Month', which we started in 2023, we increased awareness by organizing OHS -themed competitions and trainings. In addition, to encourage our employees and their families to adopt the culture of occupational health and safety, we strengthen the awareness of occupational safety with the video studies.

Yeşilova Holding
14.448 takipçi
8 ay • 🕥

Grubumuz genelinde Ekim'i 'İş Sağlığı ve Güvenliği Ayı' ilan ettik. Tüm şirketlerimizde, sağlıklı ve güvenli bir çalışma ortamı yaratmak adına birçok etkinlik ve bilinçlendirme faaliyeti gerçekleştirdik. Peki, çalışma arkadaşlarımız için #İSG neden bu kadar önemli? Gelin, onlardan dinleyelim.

At Yeşilova Group, we have declared October as 'Occupational Health and Safety Month.' Across all our companies, we organized numerous activities and awareness programs to foster a safe and healthy work environment. So, why is **#OHS** so important to our colleagues? Let's hear it from them.

#YeşilovaHolding #İşSağlığıveGüvenliği #GüvenlikHerŞeydir #SağlıklıÇalışmaOrtamı







# We are making OHS an integral part of our culture.







We continuously improve our occupational safety culture through activities such as OHS patrols, incident reporting, night inspections, the S-Captain application, accident-free day celebrations, OHS toolbox talks, and personal protective equipment improvements.

Despite all our preventive measures, any occupational accidents are thoroughly analyzed by our occupational safety experts and relevant units, with corrective and preventive actions rapidly implemented. Thanks to this comprehensive approach, there have been no fatal work accidents or cases of occupational diseases in our group companies during the reporting period.

Additionally, we prioritize the health and safety of subcontractor and contractor employees working on our site. Before starting work, we ensure all legal checks are completed and provide information on risks specific to the activities. We aim to digitize these trainings and continuously improve our efforts to provide a safe working environment for our contractor employees. During the reporting period, no work accidents or occupational diseases were reported among subcontractor or contractor employees.

Occupational health and safety are an integral part of our corporate culture, and we will continue to prioritize the safety of our employees at the highest level.

# PRODUCTION QUALITY AND CUSTOMER SATISFACTION

As Yeşilova Holding, we put quality, trust and customer satisfaction at the center of our business with our 50 years of experience. With our production processes in accordance with international standards, we aim to overcome customer expectations beyond the meeting of the requirements of the sectors in which we operate. In our group companies, we consider the quality, production and sustainability inspections carried out by third -party independent audit organizations and customers as an opportunity to improve.

In order to move customer satisfaction further, we completed the "Customer Experience Standards" study in 2024. We initiated this process with maturity measurement of customer experience and included all our employees in the process. Then, based on the fundamental values represented by Yeşilova, we analyzed the contact points in the experience journey of our customers, identified possible problems and developed solution -oriented approaches. In this respect, we have created behavioral rules to increase customer satisfaction. To improve the competencies of our employees in this field and to provide a sustainable standard in the customer experience, we have created a comprehensive training program that has spread to the year with the cooperation of Yeşilova Academy. With these studies, we brought our customer experience to a systematic and measurable structure.

Within the scope of our customer -oriented approach, we regularly perform customer satisfaction surveys every year and create action plans in line with the data we obtain. Our Customer Satisfaction Results in 2024 were measured as 88.5 out of 100 and improvement studies have been initiated in the determined development areas.

In 2024, our Yeşilova Automotive Hasanağa location successfully completed the Q1 certification process, one of Ford's highest quality standards, and was entitled to receive the Q1 flag. Ford Q1 Quality System, which analyzes meticulously and details of management, supply chain, human resources, projects, production and quality management processes, is an important indicator of our company's understanding of continuous improvement in these areas.

By integrating developing technology and digital transformation with our business models, we continue to offer innovative and sustainable products and services to our customers. With the principle of effective and transparent communication, we maintain the understanding of continuous development to maximize customer experience.

SYSTEM STANDARDS	<b>AUTOMOTIVE</b> Ovaakça	<b>AUTOMOTIVE</b> Hasanağa	EXTRUSION	HPDC	RAILWAY
ISO 9001 – Quality Management System	<b>~</b>		<b>✓</b>		_
ISO 14001 – Environmental Management System	_	<b>~</b>	<b>/</b>	<b>~</b>	_
ISO 45001 – OHS Management System			<b>~</b>	<b>~</b>	<b>~</b>
ISO/IEC 27001 – Information Security Management System			<b>/</b>		
IATF 16949 – Automotive Railway Industry	_	_	<b>~</b>	<b>~</b>	
ISO/TS 22163 (IRIS) – International Railway Industry ISO	·	Ť			_
50001 - Energy Management System					_
ISO 50001 – Energy Management System		<b>~</b>	<b>~</b>	<b>✓</b>	

PRODUCTION STANDARDS	<b>AUTOMOTIVE</b> Ovaakça	<b>AUTOMOTIVE</b> Hasanağa	EXTRUSION	HPDC	RAILWAY
EN 15085-2 Welding Certificate, Certificate of					
Competence for Manufacturing of Railway Vehicles					
EN 15088 Aluminium and Aluminium Alloys			<b>✓</b>		
TSE 12020 Aluminium and Aluminium Alloys			<b>✓</b>		
QUALICOAT			<b>~</b>		
QUALANOD			<b>~</b>		
Factory Production Control Certificate – 2344-CPR-0111			<b>~</b>		
EN 17460 Railway Applications – Bonding of Rail Vehicles and					<b>✓</b>
Components					
CQI 9 Heat Treatment System Audit		<b>✓</b>	<b>✓</b>		
CQI 15 Welding System Audit		<b>✓</b>			
CQI 27 Casting Special Process Standard and Audit				<b>✓</b>	

## **RESPONSIBLE SUPPLY CHAIN**

As Yeşilova Group, we see customer -oriented product and service design as the motivation of the agile supply chain type.

Such supply chain agility is based on the principle that volume, diversity and delivery times will change in the future and advocates the production environments in which appropriate products are produced.

With the spread of strategies to our suppliers, trust -based relationships are carried out through purchasing departments. The highest share in the supply is the raw material (91%). 26 %of the supplies made in 2024 are abroad and 74 %are domestic. Considering the carbon footprint, we care about the domestic and close distance, especially for auxiliary materials and service suppliers.

We share by creating a supplier handbook in order to create a working environment based on the understanding of partnership with our suppliers and to determine our relations, to improve them and to reflect the benefits of this working environment.

In the selection of suppliers; In practice, we examine the issues such as engineering performance, delivery reliability, forms of addressing complaints, waste management, execution of energy efficiency studies. In this process, we do not apply any discrimination in our suppliers such as language, religion, race, gender, political opinion or physical disability. We examine the requirements we have determined by making the supplier preliminary interviews and start working with appropriate suppliers. With our suppliers entering the approved supplier list; quality, shipment performance (time, quantity) and price performance scoring are evaluated, and we determine the level. According to the results of the evaluation, we follow the development with supplier development plans.

In addition, we discuss the following headings to predict the risks arising from our suppliers:

- Financial Risks
- Continuity and development
- Technological Risks (Future and Proficiency)
- Quality



In addition to supplier performance follow -up, we regularly implement supplier satisfaction surveys (SSS) since 2020 to obtain direct and transparent feedback of our suppliers. With the SSS questionnaires conducted in 2024, 89.6 out of 100 were obtained in the group of groups and action studies were planned in areas open to development.

As Yeşilova Group, we started an evaluation process with the aim of developing the environmental and social risks of our suppliers and developing together with the aim of developing the environmental and social risks of our suppliers by activating the Supplier Ethics and Behavior Rules for our Suppliers within the scope of our sustainability activities in 2023. In 2025, we aim to contribute to sustainable growth by providing cooperation and synergy -oriented educational and awareness activities within the framework of Environmental, Social and Governance (ESG) principles with a new program that we call Honeycomb (PETEK): Supply Chain. With this program, which we aim to reach more of our suppliers every year, we will continue to achieve our sustainability goals with all stakeholders in our supply chain and to maintain environmental and social responsibilities while achieving these goals.

#### **BENCHMARKING STUDIES**

As Yeşilova Group, we see benchmarking and comparison studies as an important tool that contributes to our corporate development and helps spread sustainability practices. Benchmarking studies conducted with companies from similar or different sectors guide us in identifying our development opportunities. Additionally, as part of our principles, we make donations to non-governmental organizations or associations working for the public good after each benchmarking activity. In previous years, we made tree donations exclusively to the TEMA Foundation, but starting from 2024, we have expanded our social impact by supporting the Mor Salkim Women's Solidarity Association.







# >> AWARDS AND ACHIEVEMENTS

# **DELOITTE AWARD**

Within the scope of the Best Best Managed Companies program, the fourth place in Turkey in 2023 by Deloitte Private, our community was selected as one of the best managed companies in Turkey.



# **GREAT PLACE TO WORK**

The Great Place to Work 'certificate was given to Yeşilova Central Company by Great Place to Work Institute, which evaluates the most successful applications in the world's best workplaces and employee satisfaction.



# KARSAN LOYALTY AWARD

At the Karsan Supplier Summit, which was organized from the last days of 2024, Ali İhsan Yeşilova, the Chairman of the Board of Directors of Yeşilova Holding, was awarded the 'Loyalty' award. This meaningful award, which is given in honor of about half a century of business partnership, is a symbol of powerful ties between our group and Karsan.







# **CAN METAL EFQM**

Yeşilova Casting, one of our community companies, won the Bursa Quality Award at the Bursa Quality Award ceremony organized by the Kalder Bursa Branch of the Turkish Quality Association and Bursa Industrialists and Businesspeople Association in 2023.



# Q1 FORD

Our group company, Canel Automotive, which provides innovative solutions and value-added manufacturing for the automotive industry, has also received the Ford Q1 certificate for its second factory in Hasanağa OSB.





# TOP 100 ENERGY EFFICIENCY RESEARCH

Yeşilova Extrusion, one of our group companies, has been recognized in the 'Top 100 Energy Efficiency Research' conducted by Turkishtime, thanks to its energy management and energy efficiency-focused initiatives. The company stood out in categories such as 'Companies with the Highest Spending on Energy Efficiency,' 'Companies with the Highest Spending on Energy Management,' 'Companies with the Highest Employment in Energy Management,' and 'Companies with the Highest Spending on Training in Energy Management.'



# SUSTAINABILITY RATINGS AND ASSESSMENTS

Our group companies are regularly evaluated on various ESG rating platforms, including EcoVadis and Drive Sustainability. In 2024, Yeşilova Transport received a score of 63 and Yeşilova Otomotiv scored 57 on the EcoVadis platform. On the Drive Sustainability platform, Yeşilova Automotive achieved a score of 85, while Yeşilova Döküm received 92. These assessments provide an objective view of our sustainability performance and serve as valuable quides on our continuous improvement journey.



# AWARD FROM FORD FOR 2 CONSECUTIVE YEARS

Yeşilova Automotive, was one of the first 3 most contributing suppliers in Ford Otosan's supplier portal, both in 2023 and 2024, in addition to the Ford O1 success in 2024.



# OPERATIONAL EXCELLENCE AWARD

Yeşilova Casting, one of our community companies, was awarded the Supplier of the Year in the "Operational Excellence" category on the Supplier Day organized by Vibracoustic, one of the business partners.





# **ERDOĞAN NAS ENVIRONMENT AWARDS**

In 2024, Yeşilova Döküm participated in the 5th Erdoğan Nas Environmental Awards organized by TÜDÖKSAD and received a participation plaque in recognition of its environmental efforts.







## » COLLABORATION FOR ZERO TOLERANCE TO VIOLENCE

As part of the efforts led by the "İşte Denge" Committee, we signed a cooperation protocol with the Mor Salkim Women's Solidarity Association and began making donations on behalf of our employees to make their birthdays meaningful. Through this initiative, we aim to support the empowerment of women and children affected by violence while raising awareness of social responsibility.





## » BRING YOUR WASTE, GET YOUR GIFT

Every year, the "Bring Your Waste, Get Your Gift" campaign, initiated under the leadership of the Sustainability Committee to raise environmental awareness, is carried out with the participation of Yeşilova employees. As part of the campaign, thousands of aluminum beverage cans have been recycled and brought back to life.



#### » VISIT TO HEPAD FROM THE BOOK CLUB

Volunteers from Yeşilova Book Club visited the farm of the A Paw for Every Home Association (HEPAD) in Bursa and donated more than 100 kilos of food to our furry friends. During their visit, they spent time with the animals on the farm, also visited the Retired Animals Garden and injured animals rescued from the Çanakkale forest fire.



## » YEŞİLOVA SUMMITS

The Yeşilova Summit events, attended by female students of Yeşilova employees studying in high schools and universities, were held at the group's Hasanağa campus. In the events held at different times with high school and university students, information was shared about the Yeşilova Group and the group's human resources practices, while the career experiences of managers working in different departments and levels were also shared.



#### » TOY AND BOOK DONATION

Yeşilova Döküm, one of our group companies, collected toys and books in good condition that were no longer in use, in line with its sustainability goals and donated them to the Bursa Toy Library. During the meeting with Toy Library officials as part of the donation process, the group's sustainability policies and projects were also shared.

## » SUSTAINABILITY TRAININGS FOR STUDENTS

Energy Working Group and Sustainability Committee members provided trainings on environment, energy and climate change in various schools and worked to increase young people's awareness in these areas.

#### » LÖSEV WISH TREE

Launched in 2016, the "LÖSEV Wish Tree" campaign has brought joy to children with leukemia by fulfilling the dreams of more than 2,000 children to date. The children's wishes are written on cards and hung on wish trees placed in group companies, allowing employees to take part in the initiative. Carefully prepared gifts are then delivered to the LÖSEV Bursa Branch and handed over to the children.



#### » FOR A CLEAN WORLD

Yeşilova Volunteers collected waste around the group's production facilities in Hasanağa OSB in the environmental cleaning event held as part of World Cleanup Day in 2023. The waste collected according to different classes was delivered to Hasanağa Organized Industrial Zone Directorate officials for recycling.



#### » EKER I RUN

Yeşilova Volunteers ran for charity and raised donations for children with leukemia during the 11th Eker I Run event held in 2024. They participated in the 5K and 15K races and provided significant support to LÖSEV with the donations collected throughout the campaign period.





INDICATORS													
Economic Value We Produce and Distribute to Our Stakeholders	2020	2021	2022	2023	2024								
Economic Value We Generate (Revenues) (Turnover) \$	109.572.000	158.544.000	215.329.000	209.817.000	238.111.000								
Employee Benefits (Salary, Fringe Benefits, etc.) \$	14.596.219	19.336.848	23.836.793	34.964.412	46.540.339								
Benefit to the State (tax) \$	10.902.381	16.907.651	22.994.647	11.837.602	19.135.143								
Financial Supports Received from the State	2020	2021	2022	2023	2024								
Incentives \$	1.467.808	1.442.847	1.130.595	2.186.671	2.652.183								
Ethics Line Inbound Notifications	2020	2021	2022	2023	2024								
Number of Inbound Notifications Number of Notifications Reaching the Solution	0	0	1	5 5	17 17								

<sup>\*</sup>Notifications received in 2023-2024 have been reviewed by the Ethics Committee. The notifications did not involve issues such as forced labor, child labor, discrimination, harassment, or money laundering, and therefore did not require disciplinary action.

Internal Audit and Control	2022	2023	2024	
Internal Audit (corporate, financial, operational)	9	3+6*	12	

<sup>\* 3</sup> internal audits and 6 self-assessment question sets (organized by the Internal Audit and Control unit) were implemented in 2023.

		2020			2021			2022			2023			2024	
Number of Employees	Female	Male	Total	Female	Male	Total	Female	Male	Total	Female	Male	Total	Female	Male	Total
Number of Employees	174	930	1.104	189	1.214	1.403	201	1.401	1.602	230	1.366	1.596	234	1.378	1.612
Blue Collar Employees	103	713	816	107	950	1.057	107	1.099	1.206	125	1.057	1.182	126	1.099	1.225
White Collar Employees	71	217	288	82	264	346	94	302	396	105	309	414	108	279	387
Employees Manager and Above	11	66	77	16	71	87	23	94	117	26	95	121	25	92	117
Board Members	1	2	3	1	3	4	1	3	4	1	2	3	1	3	4
		șilova rusion		Yeşilov HPD(			silova omotive	Ca	an Alum	inium	Canray	Transp	ort	Yeşilo	va

		xtrusio		'	HPDC	đ	Au	tomoti	ive	Can	Alumir	nium	Canr	ay Tran	sport	`	Yeşilov	а
Number of Employees by Company	Female	: Male	Total	Female	Male	Total	Female	Male	Total	Female	: Male	Total	Female	: Male	Total	Female	e Male	Total
Number of Employees	50	484	534	36	110	146	73	443	516	11	49	60	40	250	55	24	42	66
Blue Collar Employees	30	412	442	24	87	111	46	371	417	2	26	28	24	202	55	0	1	1
White Collar Employees	20	72	92	12	23	35	27	72	99	9	23	32	16	48	55	24	41	65
Employees Manager and Above	4	23	27	3	7	10	9	28	37	0	12	12	3	9	44	6	13	19

		2020			2021			2022			2023			2024	
Maternity Leave	Female	Male	Total	Female	Male	Total	Female	Male	Total	Female	Male	Total	Female	Male	Total
Maternity Leave Entitlements	7	62	69	7	73	80	7	72	79	5	72	77	4	51	55
Maternity Leave Users	7	62	69	7	73	80	7	72	79	5	71	76	4	51	55
Returning to Work After Maternity Leave	7	62	69	7	73	80	5	72	77	5	71	76	4	51	55
Returning to Work and Still Working 12 Months Later	3	56	59	3	64	67	5	68	73	5	55	60	2	42	44
Rate of Returning to Work Among Those Taking Maternity Leave (%)	100%	100%	100%	100%	100%	100%	71%	100%	97%	100%	100%	100%	100%	100%	100%
Adaptation Rate Among Those Taking Maternity Leave (%)	43%	90%	86%	43%	88%	84%	100%	94%	95%	100%	77%	79%	50%	82%	80%

 $<sup>^{\</sup>star}$  Returning to work after maternity leave and still working after 12 months

	E	Yeşilov xtrusio	a on	, Di	Yeşilov e Cast	a ing	Y Aut	eşilov tomot	a ive	Can	Alumii	nium	Canr	ay Trar	nsport		Yeşilov	а
Maternity Leave by Company	Female	: Male	Total	Female	e Male	Total	Female	Male	Total	Female	e Male	Total	Femalo	e Male	Total	Female	e Male	Total
Maternity Leave Entitlements	2	22	24	1	5	6	1	443	516	0	4	4	1	15	16	1	2	3
Maternity Leave Users	2	22	24	1	5	6	1	371	417	0	4	4	1	15	16	1	2	3
Returning to Work After Maternity Leave	2	22	24	1	5	6	1	72	99	0	4	4	1	15	16	1	2	3
Returning to Work and Still Working 12 Months Later	1	19	20	1	5	6	1	28	37	0	4	4	0	13	13	0	2	2
Rate of Returning to Work Among Those Taking Maternity Leave (%) Adaptation Rate Among Those Taking Maternity Leave (%)					100%					-		100%			100% 81%		100% 100%	
Number of Employees by Age		20	20			2021			20	22			202	:3		2	2024	
Age 18-29		2	54			400			4	80			493	3			487	
Age 30-50		8	01			944			2	79			1.03	33			1.052	
Over 50		4	19			59			7	78			70	)			73	
	E	Yeşilov xtrusio	a on	, Di	Yeşilov e Casti	a ing		eşilov tomot		Can	Alumi	nium	Canr	ay Trar	nsport		Yeşilov	а
Number of Employees by Age and Company	Female	: Male	Total				Female	Male	Total	Female	e Male	Total	Femal	e Male	Total	Female	e Male	Total
Age 18-29	11	144	155	6	24	30	13	153	166	2	7	9	14	98	112	8	7	15
Age 30-50	39	313	352	28	81	109	60	264	324	8	41	49	25	147	172	15	31	46
Over 50	0	27	27	2	5	7	0	26	26	1	1	2	1	5	6	1	4	5
Number of New Employees by Age		20	)20			2021			20	)22			202	23		í	2024	
Age 18-29		1	31			283			2	94			29	6			203	
Age 30-50		1	35			299			2	79			25	1			231	
Over 50			7			11				14			6				5	
	E	Yeşilov xtrusio	a on	Di	Yeşilov e Casti	a ing	Y Au	eşilov tomot	a ive	Can	Alumii	nium	Canr	ay Trai	nsport		Yeşilov	а
Number of New Employees by Age and Company	Female	: Male	Total	Female	e Male	Total	Female	Male	Total	Female	e Male	Total	Femalo	e Male	Total	Female	e Male	Total
Age 18-29	5	33	38	1	7	9	11	78	89	0	2	2	8	46	54	6	6	12
Age 30-50	7	47	54	2	15	17	23	72	95	0	3	3	3	50	53	3	6	9
Over 50	0	0	0	0	1	1	0	2	2	0	0	0	1	1	2	0	0	0
Education		20	20			2021			20	22			202	3		2	2024	
OHS and Environmental Training Hours (per person)			*1			6,48			3	,42			6,2	8		1	4,04	
General Training Hours (per person)			*1			22,39	)		19	9,55			23,1	9		2	9,98	
General Training Hours			*1		2	28.146,	73		26.4	112,00	)		49.9	08		4	8.327	

<sup>\*</sup>Our companies are in the "Hazardous" class and the legal training periods are carried out on a person basis in specified periods \* 1: The data could not be consolidated due to the system transition in 2020.

	Yeşilova Extrusion		Yeşilova Die Casting		Y Au	eşilova tomoti	a ive	Can .	Alumir	nium	Canra	y Tran	sport	١	eşilova'	9		
Education by Company	Female	Male	Total	Female	Male	Total	Female	Male	Total	Female	Male	Total	Female	Male	Total	Female	Male	Total
OHS and Environmental Training Hours (per person)	20,1	18,8	18,9	10,3	12,6	12,1	20,6	16,4	17	7,4	7,5	7,5	4,9	4	4,1	6,7	4,2	5,1
General Training Hours (per person)	48	33	34	30	32	32	49	34	36	16	17	17	18	10	11	44	44	43
General Training Hours	2,418	15,751	18,169	1,091	3,543	4,634	3,552	14,903	18,455	174	839	1,013	702	2,542	3,244	1,062	1,750	2,812

Freedom of Association		2020			2021				2	022			202	3			2024	
Union Member Employee Number		3	883			845			1	029			101	4			1195	
Union Member Employee Ratio		47%				80%	ı		8	35%			869	%			98%	
	E	Yeşilova Y Extrusion Die			Yeşilov ie Casti	a ng	Αι	reşilov Itomot	a ive	Can	Alumi	nium	Canr	ау Тгаг	nsport		Yeşilov	а
Freedom of Association by Company	Female	e Male	Total	Femal	e Male	Total	Female	: Male	Total	Female	Male	Total	Female	e Male	Total	Fema	le Male	Total
Union Member Employee Number	30	412	442	24	86	110	46	371	417	-	-	0	202	24	226	-	-	0
Union Member Employee Ratio	-				28 99% -			100%	-	-	0%	-	-	100%	-	-	0%	-
Employee Circulation Rate		20	020			2021			2	022			202	3			2024	
Employee Circulation Rate*		9,	15%			11,539	%		15	5,23%			17,47	%		,	15,23%	
Blue-collar		7,	18%			11,539	%		13	3,44%			18,97	<b>7</b> %		1	3,58%	
White-collar	14,95%					15,00	%		20	),78%			13,12	%		2	20,33%	
Uncontrolled Employee Circulation Rate*1	5,18%					7,37%	6		7	,37%			10,89	9%			5,78%	
Uncontrolled Circulation Rate Blue-collar		3,96%		6,37%			7	52%			11,14	%			4,03%			
Uncontrolled Circulation Rate White-collar		8,	75%			10,439	%		12	2,52%			10,15	%			11,18%	

<sup>\*:</sup> It has been observed that the Employee Circulation Rate has increased in the automotive sector as of 2021, especially with the introduction of the local automotive company, as well as the reflection of the employees going abroad from the main industry and sub-industry to our company, and in order to better monitor this, the "Uncontrolled Employee Circulation Rate\*1" has also started to be monitored. In addition, it can be added that the lifting of the bans in 2022, followed by the prohibition of quitting during the pandemic process, is the source of the increase in 2022.
\*1: This rate is monitored in order to reduce the circulation rate due to "resignation".

	Yeşilova Extrusion	Yeşilova Die Casting	Yeşilova Automotive	Can Aluminium	Canray Transport	Yeşilova
Employee Circulation Rate by Company	2024	2024	2024	2024	2024	2024
Employee Circulation Rate*	10,12	23,82	16,13	14,06	17,24	24,36
Blue-collar	9,29	27,63	13,75	10,23	15,18	63,16
White-collar	14,26	10,79	26,31	17,31	24,97	23,33
Uncontrolled Employee Circulation Rate*1	4,97	3,66	6,34	9,38	6,27	8,12
Uncontrolled Circulation Rate Blue-collar	3,76	3,16	4,83	6,82	3,66	-
Uncontrolled Circulation Rate White-collar	10,97	5,39	13,16	11,54	14,04	8,33
Opinion/Suggestion/Kaizen	2020	2021	2	2022	2023	2024
Opinion Rate Per Group	_	2,58		2,59	1,96	2,13*

<sup>\*</sup> It was not included in 2020 because it was not followed in the same way in all companies.

Occupational Accident and Occupational Disease	2020	2021	2022	2023	2024
Fatal Occupational Accident	0	0	0	0	0
Number of injuries with high result (incapacity for more than 6 months)	0	0	0	0	0
Occupational Disease Detected	0	0	0	0	0
Accident Frequency Rate * 1	25	22	30	22	19
Accident Severity Ratio *2	0,28	0,4	0,33	0,26	0,27
Can Aluminium AFR/ASR	0/0,00	0/0,00	7/0,00	0/0,00	0/0
Canel AFR/ASR	22/0,17	21/0,17	47/0,35	10/0,08	10/0,03
Cansan AFR/ASR	23/0,39	19/0,70	21/0,35	28/0,41	20/0,44
Can Metal AFR/ASR	54/0,17	51/0,23	72/0,57	78/0,90	49/1,09
Canray AFR/ASR	28/0,35	22/0,22	0/0,00	12/0,09	30/0,17
Yeşilova Holding Center AFR/ASR	0/0,00	0/0,00	0/0,00	0/0,00	0/0,00

<sup>\*1:</sup> Loss-time injury (LTI) frequency rate for direct labor - (total number of loss-time incidents) x 1,000,000/total hours worked across the company \*2: Loss-time injury (LTI) severity rate for direct labor (number of days lost due to injuries) x 1,000/total hours worked

	Yeşilova Extrusion	Yeşilova Die Casting	Yeşilova Automotive	Can Aluminium	Canray Transport	Yeşilova
Occupational Accident and Occupational Disease by Company	2024	2024	2024	2024	2024	2024
Fatal Occupational Accident	0	0	0	0	0	0
Number of injuries with high result (incapacity for more than 6 months)	0	0	0	0	0	0
Occupational Disease Detected	0	0	0	0	0	0
Accident	23	16	13	0	15	0

	2020		2021		20	)22	20	023	20	)24
Raw Material Amount	Primary	Secondary	Primary	Secondary	Primary	Secondary	Primary	Secondary	Primary	Secondary
Aluminium *	16.948	8.465	15.447	9.503	17.309	7.477	18.948	9.859	20.033	12.091
RATIO	67%	33%	62%	38%	70%	30%	66%	34%	62%	38%

<sup>\*</sup>The data has been calculated based on the figures from Yeşilova Extrusion and Yeşilova Casting, which are the main input suppliers for all our manufacturing companies. Due to the capacity increase at Yeşilova Extrusion, the usage rate of primary aluminium has increased.

	20	2020		21	20:	22	20	23	20	24
Group Waste Amount (ton)	Nonhazard- ous Waste	Hazardous Waste	Nonhazard- ous Waste	Hazardous Waste	Nonhazard- ous Waste	Hazardous Waste	Nonhazard- ous Waste	Hazardous Waste	Nonhazard- ous Waste	Hazardous Waste
Recovery	2.373	1.544	6.705	1.660	7.712	1.781	8.517	1.954	10.628	2.063
Reuse	0	0	0	0	0	0	0	0	0	0
Disposed of *	0	1	0	2	0	24	0	0,006	0	0,013
Not Disposed of (Stock)	0	0	0	0	0	0	0	0	0	0
Total by Hazard Class	2.373	1.545	6.705	1.662	7.712	1.805	8.517	1.954	10.628	2.063
TOTAL	3.9	3.917		8.367		9.517		10.471		90

<sup>\*</sup> Within the scope of GRI 306, combustion (R1) for the purpose of energy production from waste recovery codes, unlike the recovery of the product, combustion for the purpose of obtaining energy is considered to be transparent. Therefore, 0.5 tons for 2020, 2 tons for 2021 and 23.74 tons for 2022 were recorded under incinerated waste disposal with the energy recovery code R1.

Group Waste Density	2020	2021	2022	2023	2024
"Non-hazardous Waste (ton Waste/Turnover \$) * 1.000.000"	22	42	36	41	45
"Hazardous Waste (ton Waste/Turnover \$) * 1.000.000"	14	10	8	9	9

		2020			2021			2022			2023			2024	
Company Waste Amount (ton) by Company	Nonhaz- ardous Waste	Hazard- ous Waste	Total	Nonhaz- ardous Waste	Hazard- ous Waste	Total	Nonhaz- ardous Waste	Hazard- ous Waste	Total	Nonhaz- ardous Waste	Hazard- ous Waste	Total	Nonhaz- ardous Waste	Hazard- ous Waste	Total
Can Aluminium	_	_	0,000	_	_	0,000	_	0,434	0,434	_	_	0,000	_	0,241	0,241
Recovery	-	-	0,000	-	-	0,000	-	0,434	0,434	-	-	0,0	-	0,2	0,2
Yeşilova Automotive	92,338	105,744	198,082	117,753	77,589	195,342	242,253	206,228	3448,481	445,0	225,8	670,8	407,3	217,1	624,5
Recovery	92,338	105,744	198,082	117,553	77,484	195,037	242,253	206,223	3448,476	445,0	225,8	670,8	407,3	217,1	624,5
Disposed of *	_	_	0,000	_	0,005	0,005	_	0,005	0,005	_	-	0,000	0,000	0,007	0,007
Not Disposed of (Stock)	-	-	0,000	0,200	0,100	0,300	-	-	0,000	-	-	0,00	0,00	0,0	0,0
Yeşilova Extrusion	2207,238	1259,620	3466,858	6456,520	1494,160	7950,680	7274,162	1517,058	8791,220	7878,5	1643,4	9521,9	9958,3	1760,1	11718,4
Recovery	2207,238	1259,116	3466,354	6456,520	1492,156	7948,676	7274,162	1517,049	8791,211	7878,5	1643,4	9521,9	9958,3	1760,1	11718,4
Disposed of *	-	-	0,000	-	2,004	2,004	-	0,009	0,009	-	0,006	0,006	0,000	0,006	0,006
Yeşilova Die Casting	73,019	179,348	252,367	130,733	90,670	221,403	152,972	81,104	234,076	164,5	82,7	247,1	171,04	75,873	246,9
Recovery	73,019	179,347	252,366	130,733	90,670	221,403	152,972	57,355	210,327	164,5	82,7	247,1	171,0	75,9	246,9
Disposed of *	-	0,001	0,001	-	-	0,000	-	23,749	23,749	-	-	0,000	0,000	0,000	0,000
Canray Transport	_	_	0,000	_	_	0,000	42,870	_	42,870	29,1	2,1	31,1	91,0	9,3	100,3
Recovery	-	-	0,000	-	_	0,000	42,870	-	42,870	29,1	2,1	31,1	91,0	9,3	100,3
Yeşilova Holding Center* <sup>1</sup>	-	-	0,000	-	-	0,000	-	-	0,000	-	-	0,0	-	-	0,0

<sup>&</sup>quot;\* Within the scope of GRI 306, incineration (R1) for the purpose of energy production from waste recovery codes is considered as disposal for the purpose of obtaining energy different from the recovery of the product. For this reason, 0.5 tons for Cansan for 2020, 2 tons for 2021 and 23.74 tons for Can Metal for 2022 were recorded under incinerated waste disposal with R1 energy recovery code."

<sup>\*1.</sup> As Yeşilova Central Company uses the offices in Cansan and Canel companies as offices, waste is managed in these companies.

Group Corporate Carbon Footprint (ton CO2-e)	2020	2021	2022	2023	2024
Scope 1 Emissions	6.139	7.106	8.251	8.321	9.261
Scope 2 Emissions	8.233	8.747	12.067	12.048	12.961
TOTAL	14.372	15.853	20.318	20.369	22.222

Carbon Footprint Density	2020	2021	2022	2023	2024
"Scope 1 and 2 Emissions (ton CO 2 -e/Turnover \$) * 1.000.000"	131	100	94	97	93

		2020			2021			2022			2023			2024	
Corporate Carbon Footprint (tons of CO₂-e)	Scope 1	Scope 2	Total	Scope 1	Scope 2	Total	Scope 1	Scope 2	Total	Scope 1	Scope 2	Total	Scope 1	Scope 2	Total
Can Aluminium	113	122	235	117	110	228	112	173	284	114	162	276	107	214	321
Yeşilova Automotive	867	1.074	1.942	1.252	1.561	2.813	1.632	2.637	4.269	1.502	2.492	3.994	1.633	2.168	3.801
Yeşilova Extrusion	3.275	5.987	9.262	3.469	5.825	9.294	3.704	7.174	10.878	3.620	7.145	10.765	4.580	7.929	12.509
Yeşilova Die Casting	1.827	1.050	2.877	2.191	1.121	3.312	2.532	1.735	4.266	2.724	1.811	4.535	2.295	1.858	4.153
Canray Transport	-	-	0	23	129	152	196	349	544	283	437	720	579	719	1.298
Yeşilova Holding Center* <sup>1</sup>	56	-	56	55	-	55	77	-	77	-	78	78	67	73	140

<sup>\*1:</sup> Since Yeşilova Central Company uses the offices in Yeşilova Extrusion and Yeşilova Automotivel companies as offices, Scope 1 emissions arising only from company vehicles have been calculated.

Corporate Carbon Footprint (tons of CO₂-e) Verified	Yeşilova Automotive Year 2024
Category 1 – Greenhouse gas emissions resulting from direct activities such as fuel use, occurring under the ownership or control of the organization	1.633,388 ton
Category 2 – Indirect emissions resulting from the consumption of purchased energy, such as electricity, steam, heating, and cooling	2.167,56 ton
Category 3 – Emissions related to the organization's activities but occurring from sources not directly controlled by the organization, such as transportation activities including logistics and employee commuting	888,692 ton
Category 4 – Indirect emissions from the production of goods and services purchased by the organization ${\sf Category}$	23.454,368 ton
Category 5 – Emissions generated throughout the life cycle during the use phase of products manufactured and sold by the organization	27,296 ton
Category 6 – Other indirect emissions related to the organization's activities that are not included in the categories above	0 ton
TOTAL	28.171,304 ton
OFFSETTING	0 ton

The greenhouse gas declaration report of Yeşilova Automotive has been prepared in accordance with the requirements of the EN ISO 14064-1:2018 standard and verified in line with the EN ISO 14064-3:2019, ISO 17029:2019, and ISO 14065:2020 standards. You can access the verification report via the link below:

https://www.canelotomotiv.com.tr/wp-content/uploads/2025/07/14064-1-Dogrulama-Raporu-en-tr.pdf

Group Energy Consumptions	2020	2021	2022	2023	2024
Natural gas (sm3)	2.932.061	3.416.007	3.969.623	3.981.762	4.283.574
Electricity (kwh)	18.670.031	23.325.311	24.931.581	27.381.387	29.489.875
Diesel (ton)	10	11	17	19	22
TOTAL TEP	4.035	4.835	5.436	5.659	6.092

Energy Density	2020	2021	2022	2023	2024
Total Energy Consumption (TOE/Turnover \$) *1.000.000	37	30	25	27	26

	2020		2021		2022		2023		2024	
Company Energy Consumptions	Natural Electric Gas(sm3) (kwh)	Diesel (ton)	Natural Electric Gas(sm3) (kwh)	Diesel (ton)	Natural Electric Gas(sm3) (kwh)		Natural Electric Gas(sm3) (kwh)	Diesel (ton)	Natural Electric Gas(sm3) (kwh)	Diesel (ton)
Can Aluminium	10.627 277.068	-	10.010 294.251	-	10.491 356.624	-	221 368.878	-	- 487.917	-
Yeşilova Automotive	371.832 2.435.775	-	593.8594.163.727	-	774.770 5.448.985	-	688.2675.663.602	-	674.283 4.903.981	-
Yeşilova Extrusion	1.629.94813.576.117	10,20	1.704.62515532967	10,48	1.819.32614.821706	17,01	1.787.696 16237.964	19	2.178.474 18.061.367	22
Yeşilova Die Casting	919.654 2.381.071	-	1.107.514 2.989.507	0,50	1.278.365 3.584.119	-	1.378.660 4.116.704	-	1.158.271 4.232.522	-
Canray Transport		-	- 344.859	-	86.671 720.146	-	126.919 994.240	-	272.546 1.637.745	-
Yeşilova Holding Center* <sup>1</sup>		-		-		-		-	- 166.344	-

<sup>\*1:</sup> Since Yeşilova Central Company uses the offices in Yeşilova Extrusion and Yeşilova Automotive companies as offices, energy consumption is managed in these companies.

Group Drawn Water Amount	2020	2021	2022	2023	2024
Underground water drawn m3	4.813	2.605	1.976	3.431	2.799
Mains water drawn (1st and 2nd quality) m3	115.593	112.887	118.997	117.724	131.031
Other water drawn (tanker) m3	0	0	0	0	0
TOTAL	120.406	115.492	120.973	121.155	133.830

Group Density of Drawn Water	2020	2021	2022	2023	2024
Drawn Water (underground, mains and other) (m3 /Turnover \$)* 1.000	1,1	0,7	0,6	0,6	0,6

Group Amount of Water Discharged and Consumed	2020	2021	2022	2023	2024
Discharge to mains m3	107.867	118.645	107.700	120.872	133.378
3.Party or other discharge m3	0	0	0	0	0
Water consumption m3	12.539	-3.153*	13.273	283	452

<sup>\*</sup> Calculated based on water and wastewater bills.

		2020			2021			2022			2023			2024	
Company Water Consumptions	Drawn Water (m3)	Discharged Water (m3)	l Water Consumed (m3)		Discharged Water (m3)	l Water Consumed (m3)		Discharged Water (m3)	Water Consumed (m3)		Discharged Water (m3)	l Water Consumed (m3)	Drawn Water (m3)	Discharged Water (m3)	Water Consumed (m3)
Can Aluminium	695	690	5	625	616	9	647	637	10	575	292	283	814	363	451
Yeşilova Automotive	19.882	19.882	0	20.982	19.245	1.737	27.989	23.251	4.738	32.405	32.405	0	26.691	26.691	0
Yeşilova Extrusion	82.975	82.975	0	81.999	81.999	0	71.393	71.393	0	65.060	65.060	0	76.508	76.508	0
Yeşilova Die Castinng	16.854	4.320	12.534	11.886	15.048	-3.162*	20.944	7.681	13.263	16.152	16.152	0	21.526	21.526	0
Canray Transport*1	0	0	0	0	0	0	0	0	0	6.963	6.963	0	8.290	8.290	0
Yeşilova Holding Center* <sup>2</sup>	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

<sup>\*</sup> Calculated based on water and wastewater bills.

\*1: Canray also met the need for human water consumption from Yeşilova Extrusion until 2023 and was also recorded as 0 because it was not invoiced. Additionally, with the commissioning of the dye house in 2023, water consumption began to be monitored.
\*2: Since Yeşilova Central Company uses the offices in Yeşilova Extrusion and Yeşilova Automotive I companies as offices, water consumption is managed in these

companies.

# **GRI CONTENT INDEX**

**Notice of Use:** YEŞİLOVA HOLDING has reported the information specified in the GRI content index for the period 01.01.2023–31.12.2024 in accordance with the GRI Standards.

GRI 1 Used: GRI 1: Baseline 2021

Current GRI Sector Standard(s): The current industry standard has not yet been published by GRI.

GRI STANDARD/ OTHER SOURCE	ANNOUNCED	TITLE and PAGE NUMBER	
Genel açıklamalar			
	2-1 Organizational structure	About Yeşilova	8
	2-2 Organizations included in the organization's sustainability reporting	About this Report	4
	2-3 Reporting period, frequency and contact point	About this Report	4
	2-4 Re-expression of information	Initial Report	4
	2-5 External assurance	About this Report. No external audit was received additionally	4
	2-6 Activities, value chain and other business relationships	About Yeşilova	8
	2-7 Employees	About Yeşilova, Employment, Diversity and Equal Opportunities, Indicators	8,68,93
	2-8 Non-employee workers	Occupational Health and Safety	80
	2-9 Governance structure and composition	Corporate Governance - Board, Committee and Working Groups	16
	2-10 Nomination and selection of the highest governance body	Corporate Governance - Board, Committee and Working Groups	16
	2-11 Chairman of the highest governance body	Corporate Governance - Board, Committee and Working Groups	16
	2-12 Role of the highest governance body in overseeing the management of impacts	Corporate Governance - Board, Committee and Working Groups	16
GRI 2:	2-13 Transfer of responsibility for managing impacts	Corporate Governance - Board, Committee and Working Groups	16
General Definitions	2-14 Role of the highest governance body in sustainability reporting	Corporate Governance - Board, Committee and Working Groups	16
2021	2-15 Conflicts of Interest	Internal Audit, Ethics and Anti-Corruption	21
	2-16 Communicating critical concerns	Internal Audit, Ethics and Anti-Corruption	21
	2-17 Collective knowledge of the highest governance body	Corporate Governance - Board, Committee and Working Groups	16
	2-18 Evaluation of the performance of the highest governance body	Yeşilova Holding is a family company and issues such as working or internship conditions of family members and people to be included in the family, recruitment and evaluation processes, performance evaluations, conditions of participation in management, conditions of being a member of the board of directors, formation of management bodies, rules and restrictions on shareholding and succession plan are governed by the "Family Constitution". The performances of the Board members are followed by periodic feedback interviews.	
	2-19 Remuneration policies	Wage Policy and Benefits, Appreciation and Rewarding	76,77
	2-20 Wage determination process	Wage Policy and Benefits, Appreciation and Rewarding	76,77
	2-21 Annual total wage rate	Economic Performance	39
	2-22 Explanation on sustainable development strategy	Our Sense of Sustainability	24
	2-23 Policy commitments	Our Sense of Sustainability	24

GRI STANDARD/	ANNOUNCED	TITLE and PAGE NUMBER	
OTHER SOURCE			
General Definition		Deards Committees and Working	16
GRI 2: General Definitions	2-24 Placement of policy commitments	Boards, Committees and Working Groups	
	2-25 Processes for correcting adverse effects	Internal Audit, Ethics and Anti- Corruption, Risk Management	21
	2-26 Mechanisms to seek advice and raise concerns	Internal Audit, Ethics and Anti- Corruption	21
2021	2-27 Compliance with laws and regulations	Risk Management	21
	2-28 Memberships	Stakeholder Engagement and the Ecosystem	29
	2-29 Stakeholder engagement approach	Stakeholder Engagement and the Ecosystem	29
	2-30 Collective bargaining agreements	Freedom of association	78
Priority Issues			
GRI 3: Priority	3-1 The process of identifying priority issues	Our Sense of Sustainability, Stakeholder Engagement and the Ecosystem	24,29
Issues 2021	3-2 List of material topics	Our Sense of Sustainability, Stakeholder Engagement and the Ecosystem	24,29
Economic Performar	nce		
GRI 3: Priority Issues 2021	3-3 Management of material topics	Market Presence, Economic Performance, R&D and Innovation, Water and Wastewater Management, Climate Change and Carbon Footprint, Wage Policy and Benefits	35,39, 46,62, 54,76
	201-1 Direct economic value produced and distributed	Market Presence, Economic Performance (Limited data disclosed as it is not a publicly traded company)	35,39
GRI 201: Economic Performance 2016	201-2 Financial consequences and other risks and opportunities arising from climate change	R&D and Innovation, Water and Wastewater Management, Climate Change and Carbon Footprint	46,62, 54
	201-3 Defined benefit plan obligations and other retirement plans	Wage Policy and Benefits	76
	201-4 Financial assistance received from government	Indicators	93
Market Presence			
GRI 3: Priority Issues 2021	3-3 Management of material topics	Wage Policy and Benefits	76
GRI 202:	202-1 Standard entry-level wage rates by gender compared to the local minimum wage	Wage Policy and Benefits	76
Market Presence 2016	202-2 Ratio of senior management hired from the local community	GRI Content Index: The senior executives of all our companies included in the reporting are citizens of the Republic of Turkey.	101

GRI STANDARD/ OTHER SOURCE	ANNOUNCED	TITLE and PAGE NUMBER	
Priority Issues			
Indirect Economic Im	pacts		
GRI 3: Priority Issues 2021	3-3 Management of material topics	R&D and Innovation, Water and Wastewater Management, Technology and Digitalization	46, 62, 66
GRI 203: Indirect Economic Impacts 2016	203-1 Supported infrastructure investments and services  203-2 Significant indirect economic impacts	R&D and Innovation, Water and Wastewater Management, Technology and Digitalization  R&D and Innovation, Water and	46, 62, 66 42, 53, 57
Procurement Practic	res	Wastewater Management, Technology and Digitalization	
GRI 3: Priority Issues 2021	3-3 Management of material topics	Responsible Supply Chain	83
GRI 204: Procurement Practices 2016	204-1 Ratio of expenditure on local suppliers	Responsible Supply Chain	83
Anti-Corruption			
GRI 3: Priority Issues 2021	3-3 Management of material topics	Internal Audit, Ethics and Anti- Corruption, Risk Management	21
CDI 205	205-1 Operations assessed for risks related to corruption	Internal Audit, Ethics and Anti- Corruption, Risk Management	21
GRI 205: Anti- Corruption	205-2 Communication and training on anti- corruption policies and procedures	Internal Audit, Ethics and Anti- Corruption, Risk Management	21
2016	205-3 Verified corruption incidents and measures taken	Internal Audit, Ethics and Anti- Corruption, Indicators	21, 93
Anti-competitive Co	nduct		
GRI 3: Priority Issues 2021	3-3 Management of material topics	Internal Audit, Ethics and Anti- Corruption, Risk Management	21
GRI 205: Anti- Corruption 2016	206-1 Legal proceedings for anti-competitive condust, trust and monopoly practices	GRI Content Index: In the reporting period, there are no practical procedures for anti-competitive condust, trust and monopoly practices.	102

GRI STANDARD/ OTHER SOURCE	ANNOUNCED	TITLE and PAGE NUMBER	
Priority Issues			
Tax			
GRI 3: Priority Issues 2021	3-3 Management of material topics	Economic performance	39
	207-1 Approach to Taxation	Economic performance	39
GRI 207:	207-2 Tax governance, control and risk management	Economic performance	39
Tax 2019	207-3 Stakeholder engagement and management of tax concerns	Economic performance	39
	207-4 Country-based reporting	Economic Performance, Indicators	39, 93
Materials			
GRI 3: Priority Issues 2021	3-3 Management of material topics	R&D and Innovation, Waste and Resource Management	46, 51
	301-1 Materials used by weight or volume	About Yeşilova (Main raw material consumption added)	8
GRI 301: Materials	301-2 Recycled material used rate	Sustainable Resource And Waste Management, Indicators	51, 96
2016	301-3 Recycled products and packaging materials	Sustainable Resource And Waste Management, Indicators	51, 96
Energy			
GRI 3: Priority Issues 2021	3-3 Management of material topics	Energy Management, Climate Change and Carbon Footprint	60, 54
	302-1 Energy consumption within the organization 302-2 Energy consumption outside the organization	Energy Management Climate Change and the Carbon	60
GRI 302:		Footprint	54
Energy 2016	302-3 Energy density	Energy Management	60 60
2010	302-4 Reducing energy consumption 302-5 Decrease in energy requirements of	Energy Management Energy Management	60
	products and services	Lifergy Management	
Water and waste			
GRI 3: Priority Issues 2021	3-3 Management of material topics	Water and Wastewater Management	62
	303-1 Interactions with water as a shared resource	Water and Wastewater Management	62
GRI 303: Water and	303-2 Management of impacts related to water discharge	Water and Wastewater Management	62
Waste Waters	303-3 Drawing water	Water and Wastewater Management	62
2018	303-4 Water discharge	Indicators	98
	303-5 Water consumption	Indicators	98

GRI STANDARD/ OTHER SOURCE	ANNOUNCED	TITLE and PAGE NUMBER	
Priority Issues			
Biodiversity			
GRI 3: Priority Issues 2021	3-3 Management of material topics	Compliance with Environmental Legislation	51
	304-1 Owned, leased, managed operational sites within or adjacent to protected areas and areas of high biodiversity value outside protected areas	GRI Content Index: There are no protected areas in the residential areas where we operate.	104
GRI 304: Biodiversity	304-2 Significant impacts of activities, products and services on biodiversity	GRI Content Index: There are no protected areas in the residential areas where we operate.	104
2016	304-3 Protected or restored habitats	GRI Content Index: There are no protected areas in the residential areas where we operate.	104
	304-4 IUCN Red List species and national conservation list species with habitats in areas affected by operations	GRI Content Index: There are no protected areas in the residential areas where we operate.	104
Emissions			
GRI 3: Priority Issues 2021	3-3 Management of material topics	Climate Change and the Carbon Footprint	54
	305-1 Direct (Scope 1) greenhouse gas emissions	Indicators	
	305-2 Indirect energy (Scope 2) greenhouse gas	Indicators	97
	emissions 305-3 Other indirect (Scope 3) greenhouse gas	Climate Change and the Carbon	97 54
	emissions 305-4 Emission density of greenhouse gases	Footprint  Climate Change and the Carbon	54
GRI 305: Emissions	305-5 Reducing Greenhouse Gas Emissions	Footprint Climate Change and the Carbon	54
2016	305-6 Emissions of ozone-depleting substances (ODS)	Footprint GRI Content Index: No Ozone Depleting Substances (ODS) Consumption was reported by our companies during the reporting period.	104
	305-7 Nitrogen oxides (NOx), sulfur oxides (SOx) and other significant air emissions	Compliance with Environmental Legislation	51
Waste	<u> </u>	•	
GRI 3: Priority Issues 2021	3-3 Management of material topics	Sustainable Resource And Waste Management,	51
	306-1 Significant impacts related to waste generation and waste	Sustainable Resource And Waste Management,	51
GRI 306: Waste 2020	306-2 Management of significant waste-related impacts	Sustainable Resource And Waste Management,	51
**0316 EUEU	306-3 Waste generated	Indicators	96
	306-4 Waste separated from disposal 306-5 Waste for Disposal	Indicators Indicators	96 96
	•		

GRI STANDARD/ OTHER SOURCE	ANNOUNCED	TITLE and PAGE NUMBER	
Priority Issues			
Supplier Environmer	ntal Assessment		
GRI 3: Priority Issues 2021	3-3 Management of material topics	Responsible Supply Chain	84
GRI 308: Supplier Environmental Assessment 2016	308-1 New suppliers screened using environmental criteria 308-2 Adverse environmental impacts in the supply chain and measures taken	Responsible Supply Chain Responsible Supply Chain	84
Business			
GRI 3: Priority Issues2021	3-3 Management of material topics	Employment, Diversity and Equal Opportunities, Wage Policy and Benefits	68, 76
	401-1 Recruitment and circulation of new employees	Indicators	94
GRI 401: Employment 2016	401-2 Benefits provided to full-time employees who are not provided to temporary or part-time employees	Wage Policy and Benefits	76
Work/Management	401-3 Parental leave	Employment, Diversity and Equal Opportunity	68
GRI 3: Priority Issues 2021	3-3 Management of material topics	Employment, Diversity and Equal Opportunity, Employee Satisfaction	68, 78
GRI 402: Work/ Management Relations 2016	402-1 Minimum notice periods for operational changes	GRI Content Index: Legal notice periods are taken into account in important task changes.	105
Occupational health	and safety		
GRI 3: Priority Issues 2021	3-3 Management of material topics	Occupational Health and Safety	80
	403-1 Occupational Health and Safety manage- ment system	Occupational Health and Safety	80
	403-2 Hazard identification, risk assessment and incident investigation	Occupational Health and Safety	80
GRI 403: Occupational Health and	403-3 Occupational health services 403-4 Employee participation in occupational he-	Occupational Health and Safety Occupational Health and Safety	80 80
Safety	alth and safety,consultation and communication		
2018	403-5 Employee training on occupational health and safety	Occupational Health and Safety, Indicators	80, 95
	403-6 Promotion of occupational health	Occupational Health and Safety, Indicators	80, 95

GRI STANDARD/ OTHER SOURCE	ANNOUNCED	TITLE and PAGE NUMBER	
Priority Issues			
	403-7 Prevention and mitigation of occupational health and safety impacts directly linked to labor relations	Occupational Health and Safety	80
GRI 403: Occupational Health and	403-8 Employees covered by the occupational health and safety management system	Occupational Health and Safety	80
Safety 2018	403-9 Work-related injuries	Occupational Health and Safety, Indicators	80, 95
	403-10 Work-related disease	Occupational Health and Safety, Indicators	80, 95
Education and training	ng	maicators	
GRI 3: Priority Issues 2021	3-3 Management of material topics	Employee Development, Talent Management, Performance Management	71, 73, 75
CDI 404.	404-1 Average hours of training per employee per year	Indicators	94
GRI 404: Education and Training	404-2 Programs and transition assistance programs to improve employee skills	Employee Development	71
2016	404-3 Percentage of employees receiving regular performance and career development reviews	Performance Management, Talent Management	75, 73
Diversity and equal of	ppportunities		
GRI 3: Priority Issues 2021	3-3 Management of material topics	Employment, Diversity and Equal Opportunities, Wage Policy and Benefits, Leadership Management	68, 76, 75
GRI 405: Diversity	405-1 Yönetişim organlarının ve çalışanlarının çeşitliliği	Diversity and equal opportunity	68
and Equal Opportuni- ties 2016	405-2 Ratio of women's basic salaries and wages to men's	Wage Policy and Benefits	76
Non-discrimination			
GRI 3: Priority Issues 2021	3-3 Management of material topics	Employment, Diversity and Equal Opportunities, Internal Audit, Ethics and Anti-Corruption	68, 21
GRI 406: Prohibition of discrimination 2016	406-1 Discrimination cases and corrective measures taken	Indicators	93
Freedom of Associat	ion and Collective Bargaining		
GRI 3: Priority Issues 2021	3-3 Management of material topics	Freedom of association	78
GRI 407: Organization and Collective Bargaining	407-1 Operations where the right to freedom of association and collective bargaining may be at risk and suppliers	Freedom of Association, Indicators	78, 95

GRI STANDARD/ OTHER SOURCE	ANNOUNCED	TITLE and PAGE NUMBER	
Priority Issues			
Child Labor			
GRI 3: Priority Issues 2021	3-3 Management of material topics	Prohibition of Forced Labor and Child Labor	78
GRI 408: Child Labor 2016	408-1 Operations at significant risk of child labor incidents and suppliers	Prohibition of Forced Labor and Child Labor	78
Forced Labor			
GRI 3: Priority Issues 2021	3-3 Management of material topics	Prohibition of Forced Labor and Child Labor	78
GRI 409: Forced or Involuntary Labor 2016	409-1 Operations with significant risk of incidents of forced or involuntary labor and suppliers	Prohibition of Forced Labor and Child Labor	78
Security Practices			
GRI 3: Priority Issues 2021	3-3 Management of material topics	Internal Audit, Ethics and Anti- Corruption	21
GRI 410: Security Practices 2016	410-1 Security personnel trained in human rights policies or procedures	GRI Content Index: Security person- nel subject to private security offi- cer certificate are employed.	107
Rights of Local Peop	le		
GRI 3: Priority Issues 2021	3-3 Management of material topics	Internal Audit, Ethics and Anti- Corruption	21
GRI 411: Rights of Local People 2016	411-1 Incidents of violations involving the rights of local people	GRI Content Index: There have been no incidents of violations involving the rights of local people.	107
GRI 3: Priority Issues 2021	3-3 Management of material topics	Internal Audit, Ethics and Anti- Corruption	21
GRI 413: Local Communities	413-1 Operations with local community involvement, impact assessments and development programs	GRI Content Index: There have been no incidents of violations involving the rights of local people.	107
2016	413-2 Operations with significant current and potential adverse impacts on local communities	GRI Content Index: There have been no incidents of violations involving the rights of	107

GRI STANDARD/ OTHER SOURCE	ANNOUNCED	TITLE and PAGE NUMBER				
Priority Issues						
Supplier social asses	sment					
GRI 3: Priority Issues 2021	3-3 Management of material topics	Responsible Supply Chain	83			
GRI 414: Supplier Social Assessment 2016	414-1 New suppliers scanned using social criteria	Responsible Supply Chain	83			
	414-2 Adverse social impacts in the supply chain and measures taken	Responsible Supply Chain	83			
Customer health and	safety					
GRI 3: Priority Issues 2021	3-3 Management of material topics	Production Quality and Customer Satisfaction	82			
GRI 416: Customer Health	416-1 Evaluation of health and safety effects of product and service categories	Production Quality and Customer Satisfaction	82			
and Safety 2016	416-2 Cases of non-compliance with the health and safety effects of products and services	Production Quality and Customer Satisfaction	82			
Marketing and labelli	ng					
GRI 3: Priority Issues 2021	3-3 Management of material topics	Prohibited Restricted Chemicals and Conflict Minerals, Production Quality and Customer Satisfaction	63, 82			
GRI 417: Marketing and Labelling 2016	417-1 Ürün ve hizmet bilgileri ve etiketleme için gereklilikler	Prohibited Restricted Chemicals and Conflict Minerals, Production Quality and Customer Satisfaction	63, 82			
	417-2 Cases of non-compliance with product and service information and labelling	GRI Content Index: There was no incident during the reporting period.	108			
	417-3 Cases of non-compliance with marketing communications	GRI Content Index: There was no incident during the reporting period.	108			
Customer privacy						
GRI 3: Priority Issues 2021	3-3 Management of material topics	Internal Audit, Ethics and Anti- Corruption, Production Quality and Customer Satisfaction	21, 82			
GRI 418: Customer Privacy 2016	418-1 Verified complaints of breach of customer confidentiality and loss of customer data	GRI Content Index: During the reporting period, there was no case of violation of the confidentiality of	108			

Issues that are material for Yeşilova Holding but not included in GRI standards: Corporate Culture, Benchmarking Studies

# Issues determined not to be material in the applicable GRI Sector Standards

TITLE	DESCRIPTION

GRI 415: Public Policy 2016

There is no financial or political contribution to any party.

# YEŞİLOVA HOLDING CENTER GLOBAL COMPACT PROGRESS REPORT

GLOBAL PRINCIPLES	RELEVANT SECTION AND PAGE NUMBER	
Human Rights		
Principle 1. Businesses should support and respect proclaimed human rights  Principle 2. Businesses should not be complicit in human rights violations	Corporate Governance, 15, 21, 24 Internal Audit, Ethics and Anti- Corruption Sense of Sustainability	
Working Standards		
Principle 3. Businesses should support workers' freedom of association and collective bargaining  Principle 4. Forced and involuntary labor must be stopped  Principle 5. All forms of child labor must be stopped  Principle 6. Discrimination in recruitment must be stopped	Employment, Diversity and equal 68, 78, 78 opportunity Freedom of association Prohibition of Forced Labor and Child Labor	
Environment		

**Principle 7.** Businesses should support a precautionary approach to environmental challenges

**Principle 8.** Support all kinds of activities and formations that will increase environmental responsibility

**Principle 9.** Discourage the development and dissemination of environmentally friendly technologies

R&D and Innovation, Sustainable Resource And Waste Management, Climate Change and the Carbon Footprint Energy Management Water and Wastewater Management

46, 51, 54, 60, 62

# Anti-Corruption

**Principle 10.** Businesses must fight corruption in all its forms, including bribery and extortion

Internal Audit, Ethics and Anti-Corruption 21

# WOMEN 'S EMPOWERMENT PRINCIPLES (WEPS) PROGRESS STATEMENT

PRINCIPLES	RELEVANT SECTION AND PAGE NUMBER	
Principle 1: Corporate Leadership Promoting Gender Equality Principle 2: Equal Opportunities, Participation and Anti-Discrimination	Sense of Sustainanbility Employment, Diversity and equal opportunity	24 68 21, 24, 80
Principle 3: Health, Safety and Freedom Against Violence  Principle 4: Education and Training	Internal Audit, Ethics and Anti-Corruption, Our Sense of Sustainability, Occupational Healty and Safety Employee Development, Talent Management	71, 73, 75, 94
Principle 5: Business Development, Supply Chain and Marketing Practices  Principle 6: Social Leadership and Participation  Principle 7: Measuring and Transparent Reporting for Gender Equality	Leadership Management, Indicators Employment, Diversity and Equal Opportunities, Wage Policy and Benefits, Indicators	67 68, 76, 93



